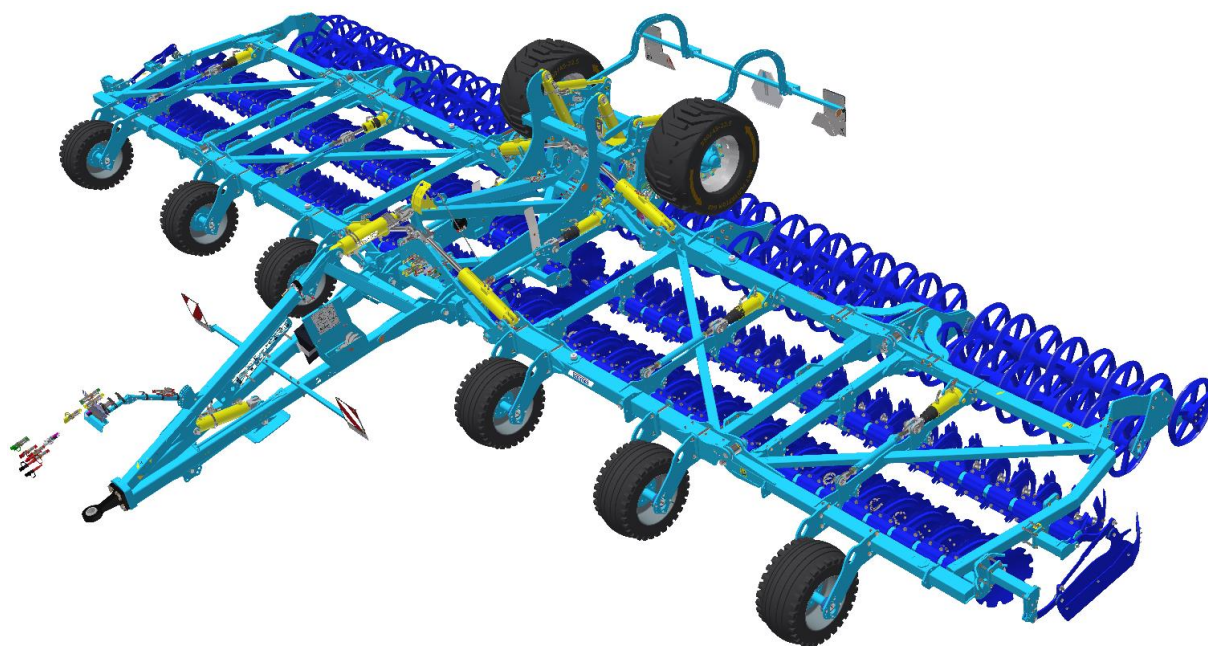


OPERATING MANUAL

SOFTER

SF1050PRO | SF1250PRO



Edition : 12 | Effective from : 1. 4. 2025

Dear Customer,

The agricultural machine you have purchased is a high-quality product of Farmet a.s. Česká Skalice

You can fully utilise the advantages of your machine after thoroughly studying the operating manual.

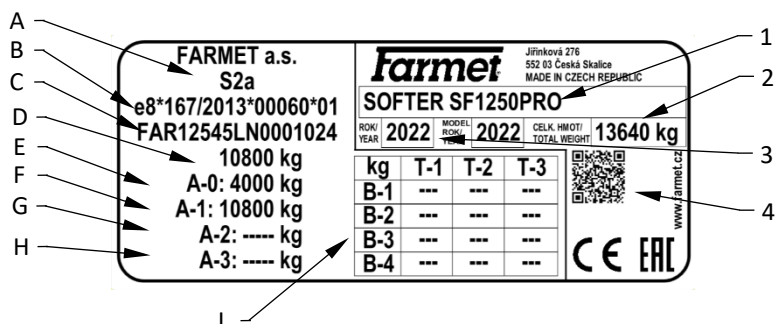
The serial number of the machine is punched on the production label and written in the operating manual (see Table 1). This machine serial number must be stated whenever ordering spare parts for possible repairs. The production label is located on the middle frame near the tow bar.

Use only spare parts for these machines according to the **Spare parts catalogue** officially issued by the manufacturer, Farmet a.s. Ceska Skalice.

Possibilities of Use of the machine

The **SOFTER PRO** disc plough-harrow is intended for ploughing all types of soil up to the depth of 13cm (5.12 in).

Production label of the machine



A	Vehicle category according to R167/2013
B	Approval number
C	Seventeen digit serial number (VIN)
D	Technically permissible maximum laden mass of the vehicle
E	Maximum vertical load on the coupling point
F	Permissible load – axle 1
G	
H	
J	Technically permissible towable mass for each chassis/braking configuration for R or S category vehicle
1	Commercial name, general description and purpose
2	Total weight
3	Year of production
4	QR code, specific machine designation

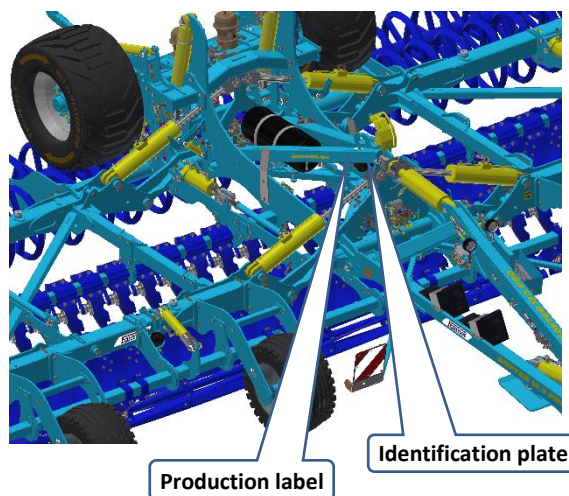


Table 1 – Your Machine Characteristics

MACHINE TYPE	
MACHINE SERIAL NUMBER	
SPECIAL DESIGN OR ACCESSORIES	

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MACHINE LIMIT PARAMETERS

- The machine is designed for soil ploughing up to a depth of 13 cm (5.12 in) when agricultural soil cultivation. Another type of use exceeding the determined purpose is forbidden.
- The machine is only operated by one person – the tractor driver.
- Machine operator must not use the machine in a different way, especially:
 - Transport of persons and animals on the machine structure,
 - Transport of burdens on the machine structure,
 - Aggregation of the machine with another towing equipment than stated in Chapter „3.1.“.

TECHNICAL PARAMETERS

Table 2 – Technical Parameters

PARAMETERS		SOFTER 1050 PRO	SOFTER 1250 PRO
Working width		10,4 m (34.1 ft)	12,35 m (39.4 ft)
Transport width		3 m (9.84 ft)	3 m (9.84 ft)
Transport height		3,85 m (12.6 ft)	4 m (13.12 ft)
Machine total length		7,9 m (25.9 ft)	7,9 m (25.9 ft)
Machine total width		11,3 m (37 ft)	13,2 m (43.3 ft)
Working depth		3,5–13 cm (1.38-5.12 in)	3,5–13 cm (1.38-5.12 in)
Number of discs Ø 530 mm (Ø21in)	front	44	52
	rear	45	53
Working performance		10,5–16 ha/h (26-40 ac/h)	12–18 ha/h (30-44 ac/h)
Towing means		265–400 kW (355–535 HP)*	305–465 kW (410–625 HP)*
Working speed		10–15 km/h (6 – 9.5 mph)	10–15 km/h (6 – 9.5 mph)
Maximum transport speed		30 km/h (18.6 mph)	30 km/h (18.6 mph)
Maximum slope grade		6°	6°
Tyre dimensions - transport	Tyre pressure	550/45-22,5	400 kPa
Tyre dimensions -tracing	Tyre pressure	31x15,50-15	300 kPa
Machine weight		13 000 kg (28 660 lb) **	13 800 kg (30 420 lb) **

* Recommended towing means, the real towing force may significantly vary according to the processing depth, soil conditions, land slope, working body wear and adjustment.

** Weight with the LTX roller.

SAFETY STATEMENT



This warning sign warns about an immediate dangerous situation ending with death or severe injury.



This warning sign warns about a dangerous situation ending with death or severe injury.



This warning sign warns about a situation that may end with a smaller or slight injury. It also warns about dangerous actions related to the activity that could lead to an injury.

A. GENERAL INSTRUCTIONS FOR USE

- The machine is made in accordance with the latest equipment state and approved safety regulations. However, dangers of user or third person injury or machine damage or creation of other material damage may arise during use.
- Use the machine only in a technically sound condition, in accordance with its purpose, aware of possible dangers, and while adhering to the safety instructions of this operating manual! The manufacturer is not liable for damages caused by the use of the machine that is in contradiction with the limit parameters of the machine (p. 4) and with the instructions for the use of the machine (Chapter A and 3). The user bears the risk.

Immediately remove especially the failures that may negatively affect safety!

- Machine operation may be performed by a person authorised by the operator under these conditions:
 - It must own a valid driver's licence of the corresponding category,
 - It must be demonstrably familiarised with the safety regulations for work with the machine and must practically master the machine operation,
 - The machine may not be operated by juveniles,
 - It must know the meaning of the safety signs located on the machine. Their respecting is important for safe and reliable machine operation.
- Maintenance and servicing repairs on the machine may only be performed by a person:
 - Authorised by the operator,
 - Educated in the machinery field with knowledge of repairs of similar machines,
 - Demonstrably familiarised with safety regulations for work with the machine,
 - During a repair of a machine connected to a tractor, it must own a driver's licence of the corresponding category.
- Machine operator must secure the safety of other persons when working with the machine or transporting the machine.
- During machine work in the field or during transport, the operator must control the machine from the tractor's cabin.
- The operator may enter the machine structure only with the machine at rest and blocked against movement, namely only for these reasons:
 - Adjustment of the machine working parts,
 - Repair and maintenance of the machine,
 - Release and securing of spherical valves of the axle,
 - Securing of spherical valves of the axle before folding the side frames,
 - Adjustment of the working parts of the machine after unfolding the side frames.
- When climbing on the machine, do not step on the axle tyres, rollers, discs or other revolving parts. Those may turn and you can cause very serious injuries by the subsequent fall.
- Any changes or modifications of machine may be performed only with written consent of the manufacturer. For possible damage arisen due to ignoring this instruction, the producer bears no responsibility. The machine must be maintained equipped with prescribed accessories and equipment including safety marking. All warning and safety signs must be legible and in their places. In case of damage or loss, these signs must be immediately renewed.
- The operator must have the Operating Manual with the work safety requirements available at any time when working with the machine.
- The operator must not consume alcohol, medicines, narcotic and hallucinogenic substances that decrease his attention and coordination capabilities while using the machine. If the operator must use medicines prescribed by a physician or uses freely sold medicines, he must be informed by a physician, whether he is capable of responsible and safe operation of the machine under these circumstances.

PROTECTIVE TOOLS

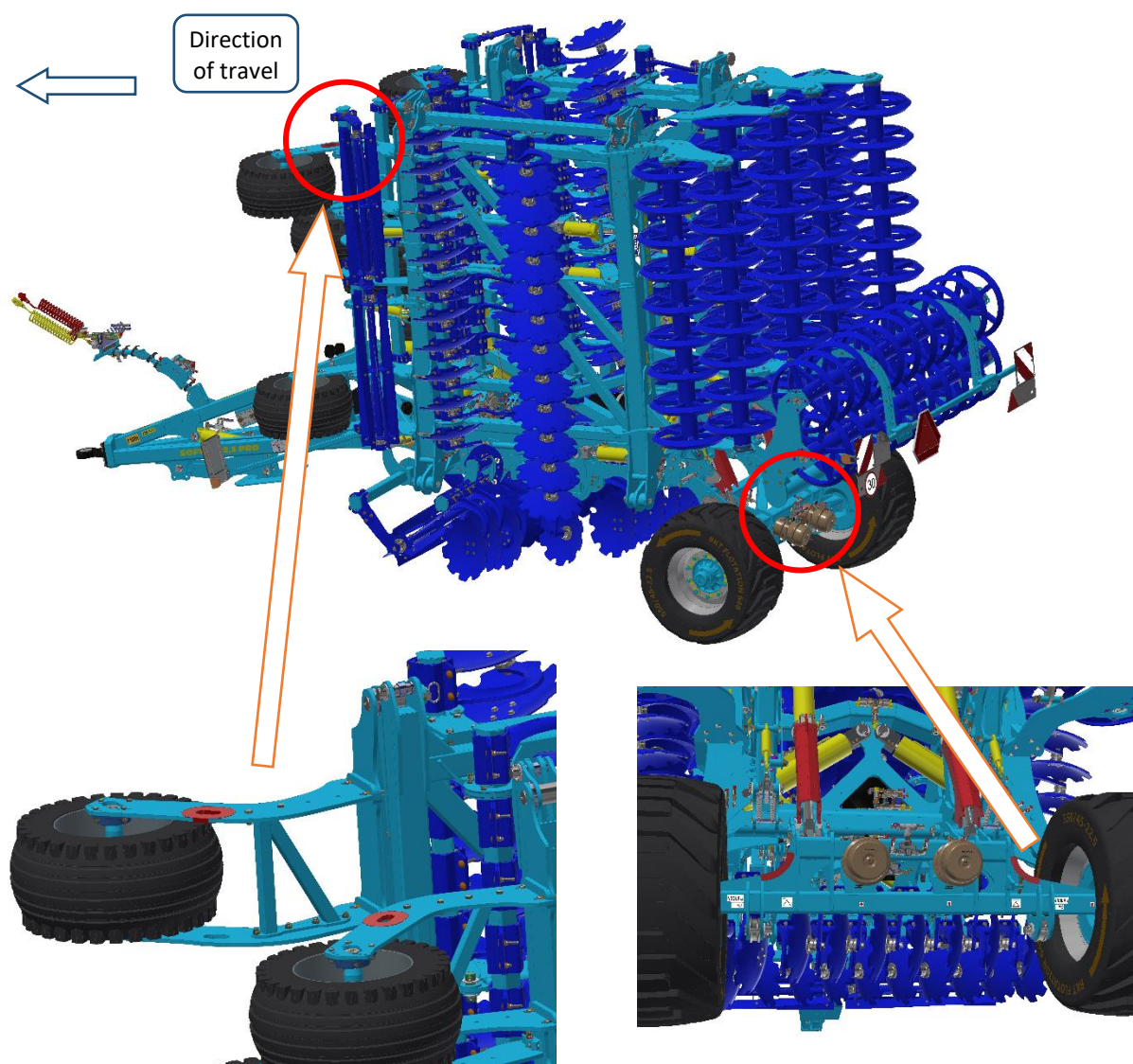
For the operation and maintenance use:

- Tight clothes
- Protective gloves and goggles for protection against dust and sharp parts of the machine




B. MACHINE TRANSPORT USING TRANSPORT MEANS

- B.1** The transport means designed for machine transport must have the load capacity minimally identical with the weight of the transported machine. The total weight of the machine is stated on the production label.
- B.2** ⁽²⁾ The dimensions of the transported machine including the transport means must comply with the valid regulations for road traffic (decrees, laws).
- B.3** ⁽³⁾ The transported machine must be always fastened to the transport means so that its spontaneous loosening could not happen.
- B.4** ⁽⁴⁾ The carrier is responsible for damage caused by the loosening of incorrectly or insufficiently fastened machine to the transport means.



C. MACHINE HANDLING USING LIFTING EQUIPMENT



- C.1** The lifting equipment and tying means designed for handling of the machine must have their load capacity at least identical with the weight of the handled machine.
- C.2** Machine fastening for handling may only be performed in places designed for that and marked with self-adhesive labels showing the "chain" symbol 
- C.3** After fastening (suspending) at designated points, it is forbidden to move in the space of possible reach of the handled machine.

D. WORK SAFETY LABELS

Warning safety labels serve for operator protection.

General:



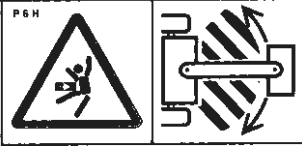


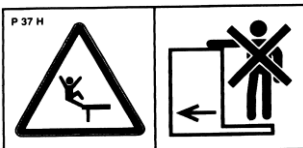

A) Strictly observe the warning safety labels.

B) All safety instructions also apply to other users.

C) Upon damage or destruction of the aforementioned "SAFETY LABEL" located on the machine, THE OPERATOR IS OBLIGED TO REPLACE IT WITH A NEW ONE!!!

The position, appearance, and precise meaning of work safety labels on the machine is determined in the following tables (Table 3,4) and in the picture (2).

Table 3– Self-adhesive warning safety labels located on the machine

WARNING SAFETY LABEL	LABEL TEXT	MACHINE POSITION
	Before handling the machine, carefully read the operating manual. Observe the instructions and safety regulations for machine operation during use.	P 1 H
	When connecting or disconnecting, do not step between the tractor and the machine, also do not enter this space, if the tractor and the machine are not at rest and the engine is not turned off.	P 2 H
	Stay outside the reach of the tractor - agricultural machine set, if the tractor engine is in operation.	P 6 H
	Before commencing the machine transport, secure the axle with spherical valves against unexpected drop.	P 13 H
	When folding the side frames, do not reach into the space of the machine folding joints. There is a danger of cutting when setting the depth of the machine.	P 20 H
	Travelling and transport on the machine structure is strictly forbidden.	P 37 H
	When working and transporting the machine, maintain safe distance from the electric appliances.	P 39 H

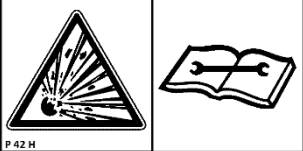

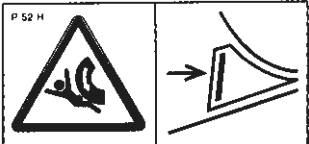
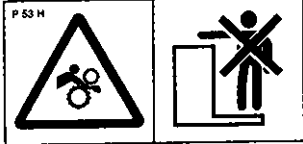
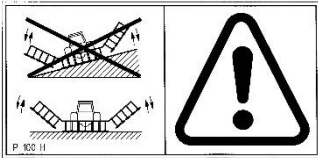
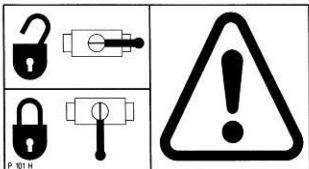
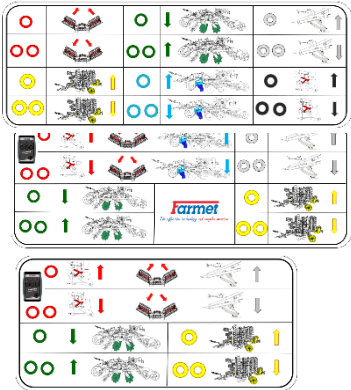


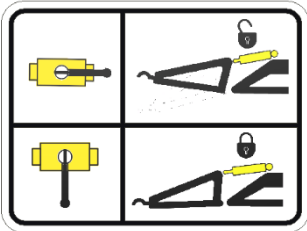
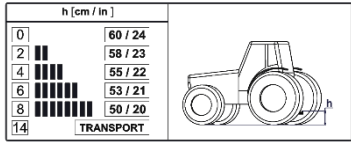
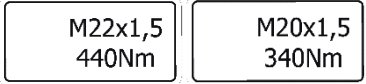
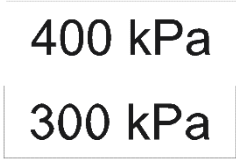

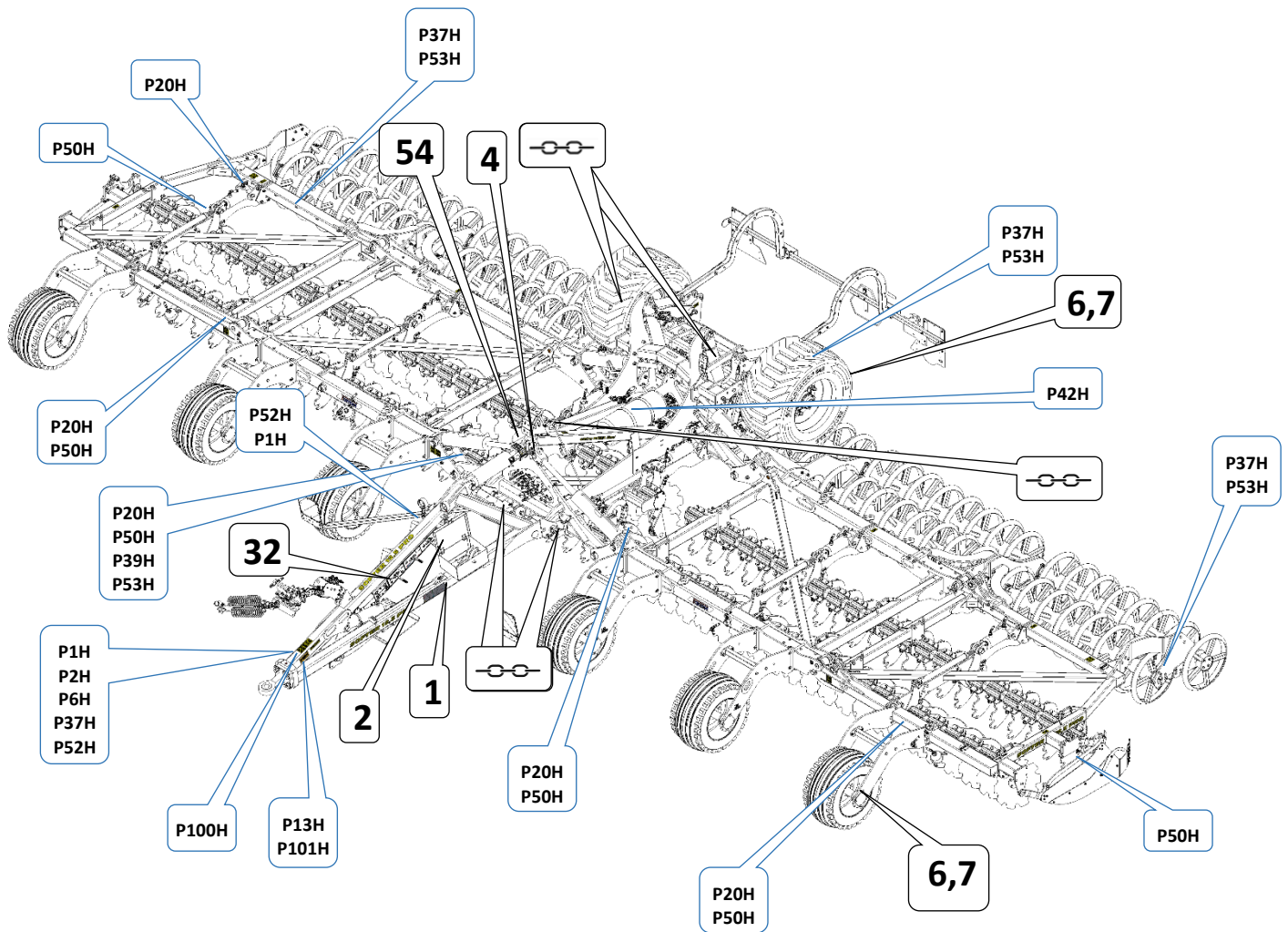
	<p>The pressure vessel is under gas and oil pressure. Execute disassembly and repairs only according to the instructions in the manual.</p>	<p>P 42 H</p>
	<p>When folding and unfolding the side frames, stay outside their reach.</p>	<p>P 50 H</p>
	<p>Secure the machine against unwanted movement.</p>	<p>P 52 H</p>
	<p>Do not approach the rotary parts of the machine, if these are not at rest, i.e. they do not turn.</p>	<p>P 53 H</p>
	<p>It is strictly folding and unfolding the side frames on slopes or inclined surfaces.</p>	<p>P 100 H</p>
	<p>The shown positions of the lever and the function of the hydraulic spherical valve located on the piston rod.</p>	<p>P 101 H</p>

Table 4 Information Labels

POSITION NUMBER	LABEL	TEXT
1		Designation of the hydraulic circuits and their functions (by equipment)
2		Yellow circuit in the floating position (tracing the drawbar)
3		Valve control panel
4		Drawbar piston-rod valve
5		Setting the drawbar washers according to the tractor hitch height
6		Transport axle wheels/tracing wheels torque
7		Recommended tyre pressure for the transport axle/tracing wheels
8		Maximum slope grade

Picture 2 – Location of safety labels on the machine SOFTER PRO

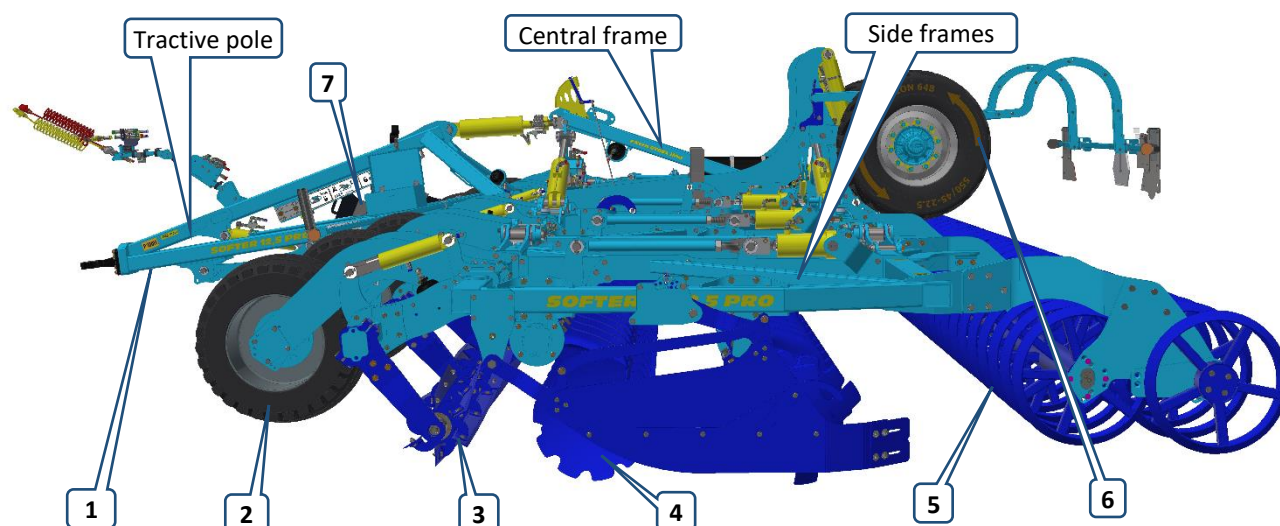


1. DESCRIPTION

The **SOFTER PRO** machine is constructed as semi-carried. The basic version consists of a drawbar equipped with a loop for the fixed suspension pin, a central frame with the transportation axle four side frames. There are working discs in two rows on the central and side frames. There are rollers in the rear that compact the loosened soil.

1.1. WORKING PARTS OF THE MACHINE

Picture 3– Work Parts of the Machine

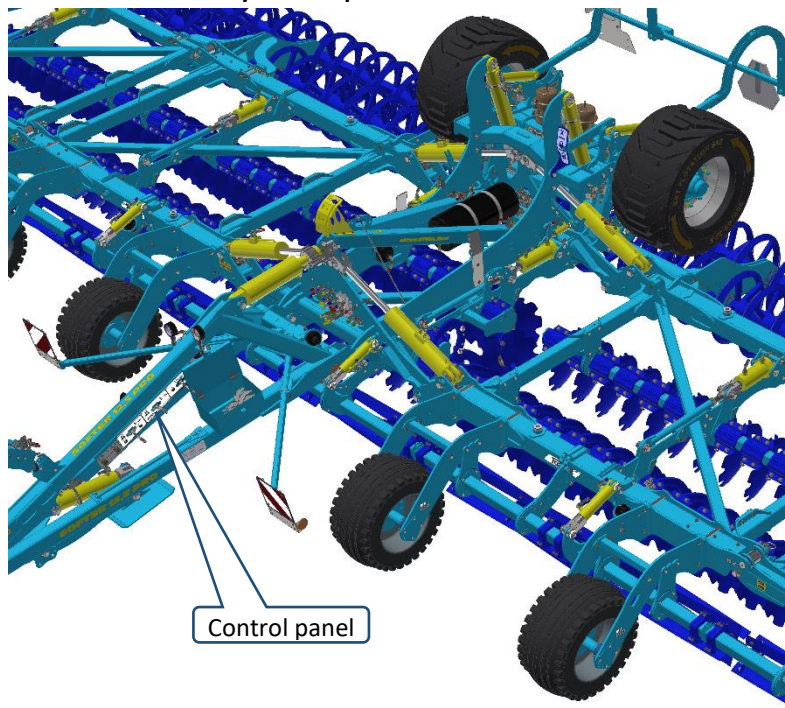


1	Tractive pole with a folding leg
2	Supporting wheel
3	Front equipment
4	2 rows of discs
5	Roller
6	Transportation axle
7	Wheel chocks

1.2. HYDRAULIC VALVE FUNCTION


- There are three levers that control the closing and three-way valves on the SOFTER PRO machine
- The panel is located on the left side of the drawbar (Picture 4)

Picture 4 - Drawbar hydraulics panel



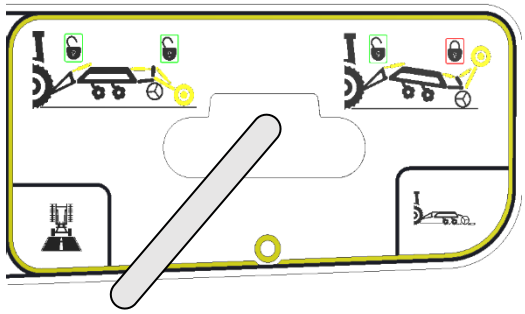
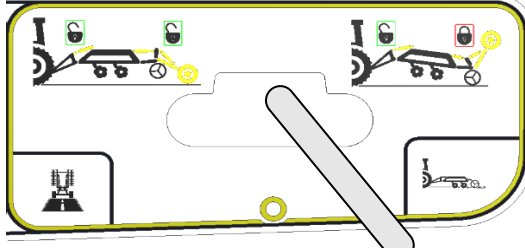
Attention! The machine may move suddenly when some of the valves are changed over.

Safety axle lock and folding

	<p>Locking for transport</p> <p>The red (folding) and yellow (axle) circuits are closed. The circuits cannot be moved. Lever position – on the left.</p> <p>Used for transport.</p>
	<p>Field work</p> <p>The red (folding) and yellow (axle) circuits are open. Lever position – on the right.</p> <p>Used for work.</p> <p> Attention! The machine may move suddenly when changed over.</p>

Turning at headland

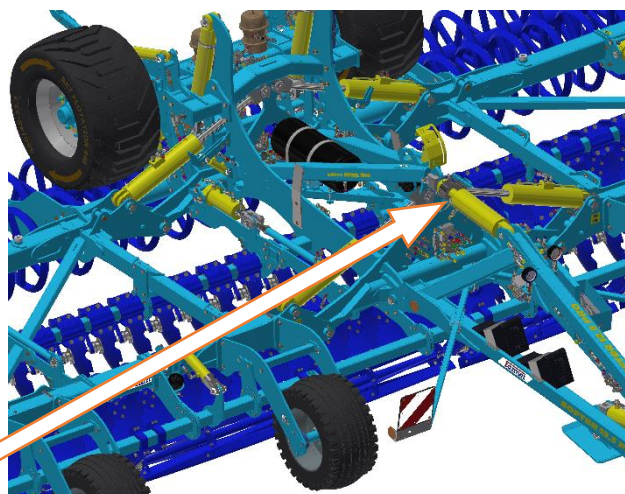
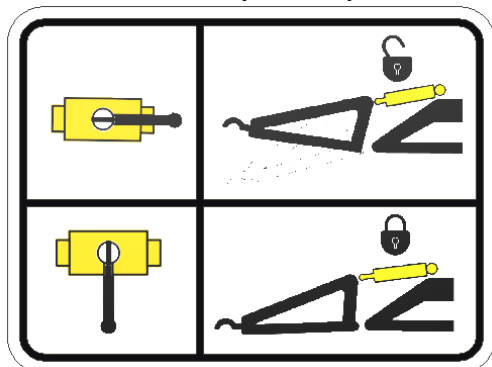
- Used to lock the axle for turn at headland
- The machine moves only on the roller when working in the field

	<p>Transport</p> <p>The yellow circuit is used to move the drawbar, axle and central roller. It is used for conversion between the working and transport position of the transport axle and the middle roller. Used for transport and folding. The circuit can also be used for work with turning on the axle.</p>
	<p>Field work</p> <p>Axle and middle roller are locked. The machine only lifts on the drawbar. Lever position – on the right. Used at work.</p>

Shut-off valve on the drawbar hydraulic cylinder

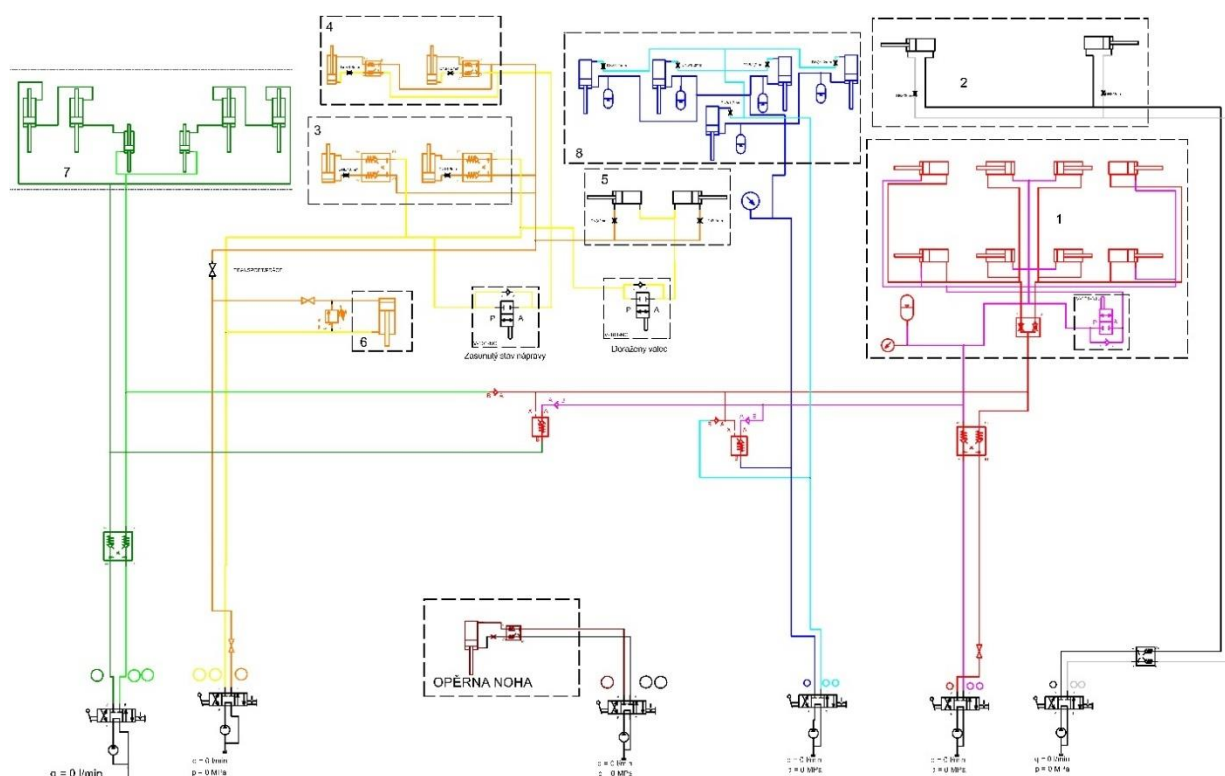
- Used for closing the supply of pressure oil to the drawbar piston-rod.
- Prevents the machine from dropping when the hose breaks during transport.
- It does not need to be closed when the machine is resting on the drawbar washers for transport.

Picture 5 - Drawbar hydraulic cylinder valve



1.3. HYDRAULIC DIAGRAM OF THE MACHINE

Folding, axle, central roller, disc depth, flexible leveller (by equipment)

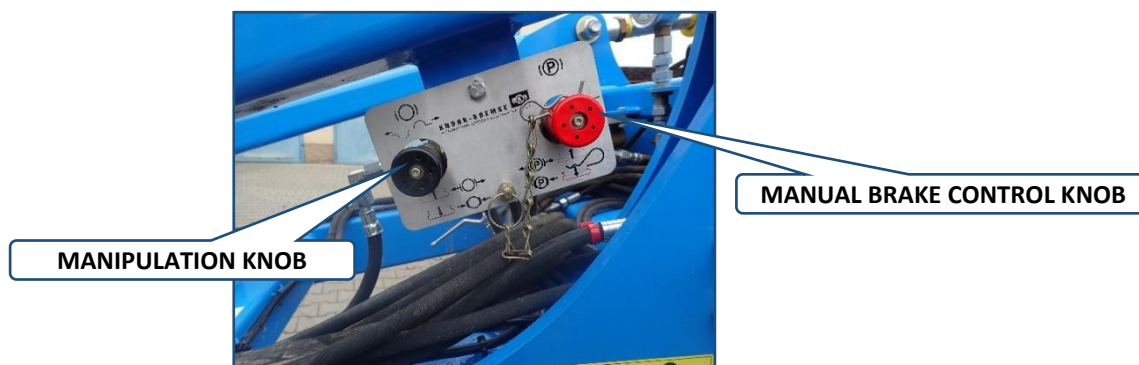


1	Side and edge frame folding	Red circuit
2	Hooks to secure frames for transport	Black circuit
3	Axle	Yellow circuit
4	Central roller	Yellow circuit
5	Hooks to secure central roller	Yellow circuit
6	Drawbar hydraulic cylinder	Yellow circuit
7	Setting the disc depth	Green circuit
8	Flexible leveller / Flexi cut	Blue circuit
9	Supporting leg	White circuit
	Hydraulic block	
11	Hydrotronic	
12	Tractor switchboards	

1.4.2. Hand brake control valve

The rear axle brakes are equipped with an automatic manual brake, the function of which is described below.

The parking brake is automatically activated when the red quick coupling device is disconnected from the tractor.



Description of the manual brake control when air ducting is disconnected

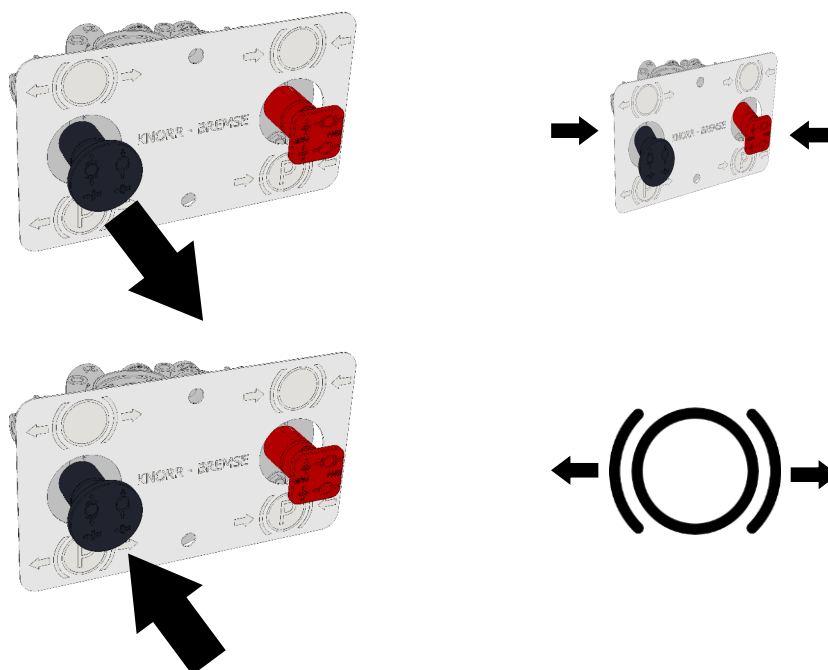
- When the air hoses are disconnected, the parking brake is automatically activated
- To release the brakes for manipulation, use the black knob
- The control is only functional when there is enough air in the air brake reservoir
- The system is automatically changed over to the travelling (drawn out) position when pressurized

Released black knob

- The parking brake is applied

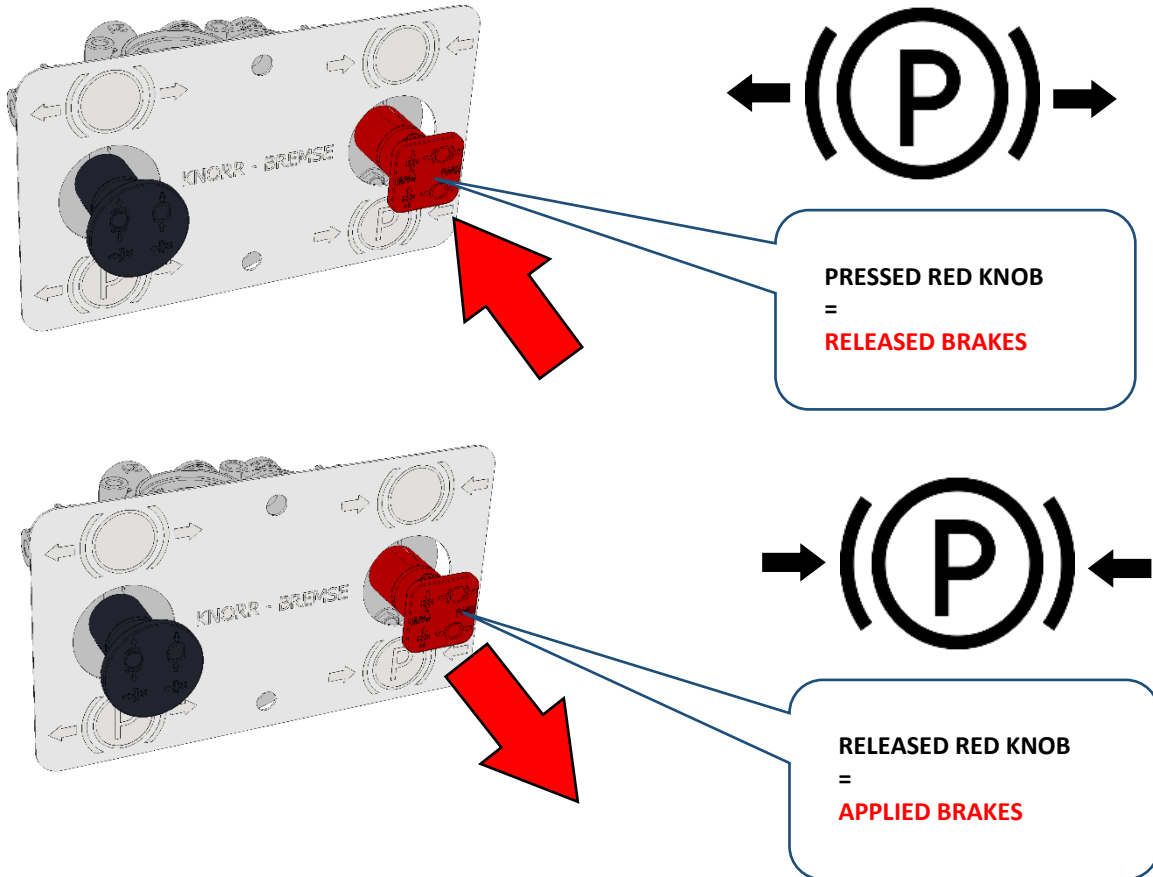
Pressed black knob

- The parking brake is released
- The brake is only released when there is enough air in the air brake reservoir



Description of the manual brake control when air ducting is connected

- The knob has to be pressed when travelling (there is no automatic change over).
- It does not need to be used when the machine is disconnected, the brake is automatically activated when the red quick coupling device of the tractor is disconnected.

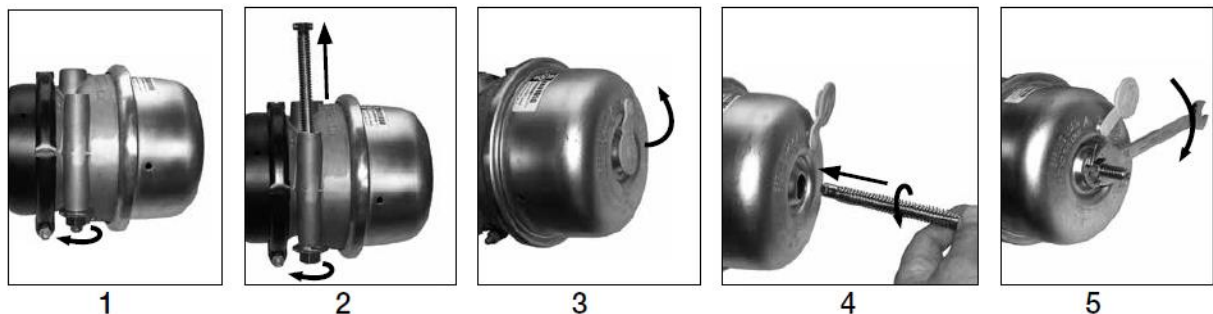


1.4.3. Emergency brake release in case of air leak



- It is possible to release the brakes of the machine using special brake release bolts in case of a leak of air from the brake system.
- The bolts are included in the installation unit of the brake cylinder.

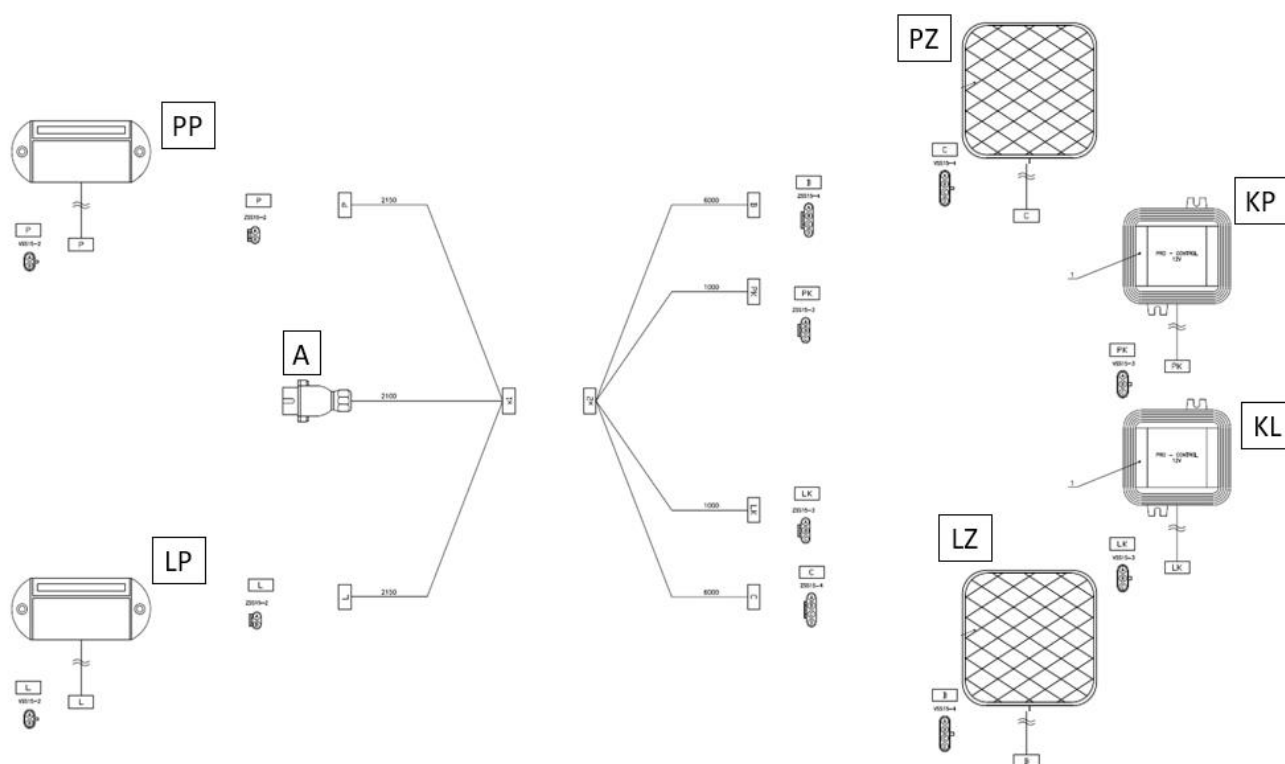
Emergency brake release procedure in case of air leak



- Remove the bolts from the holders of the brake cylinder (Picture 1 and 2).
- Release the cap on the back side of the brake cylinder (Picture 3).
- Insert the bolt by its flat end (T-shape) into the opening in the cylinder and turn the bolt by 90° at the end of the opening so that the screw is arrested and cannot be pulled out (Pic. 4).
- Turn the nut (19 mm spanner) clockwise (Pic. 5). ATTENTION: Maximum torque is limited to 68Nm.

1.5. LIGHTING EQUIPMENT

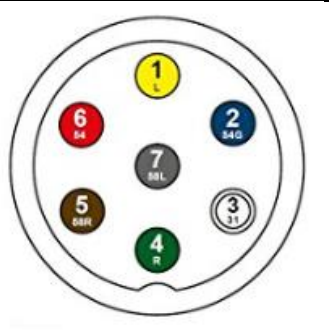
- The electric system is designed for direct-current power supply at 12V.
- The lighting equipment has to be activated when driving on roads.
- The trailer plug connection is shown in the table (Table Table 6 Connection of the 7-pin plug on the machine)
- The system is made of LED lights, it does not need any maintenance.
- The circuits of the indicators include connected resistances (KR, KL) for proper indication of the function in the tractor.



SYMBOL	DESCRIPTION
A	7-pin plug (ISO 1724)
LP	Left front headlight
PP	Right front headlight
KL	Left "controller"
KP	Right "controller"
LZ	Left taillight
PZ	Right taillight

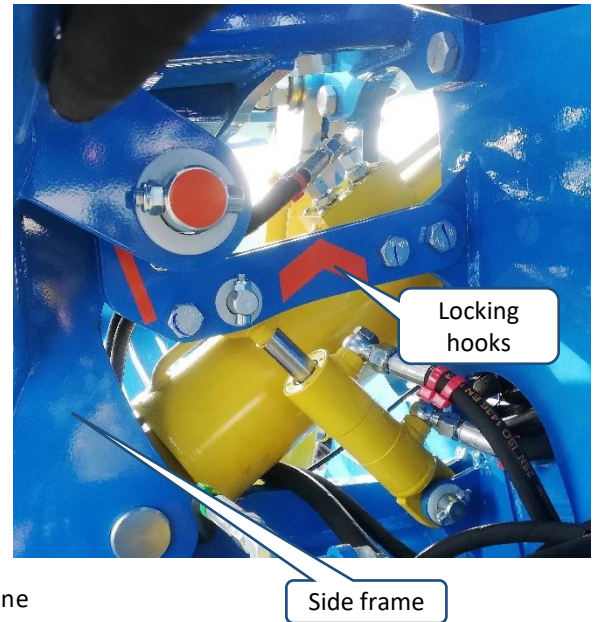
Table 6 Connection of the 7-pin plug on the machine i

No	SYMBOL	FUNCTION
1	L	Left indicator
2	54G	Rear fog light
3	31	Earthing
4	R	Right indicator
5	58R	Left taillight
6	54	Brake light
7	58L	Right taillight



1.6. HYDRAULIC FRAME LOCK

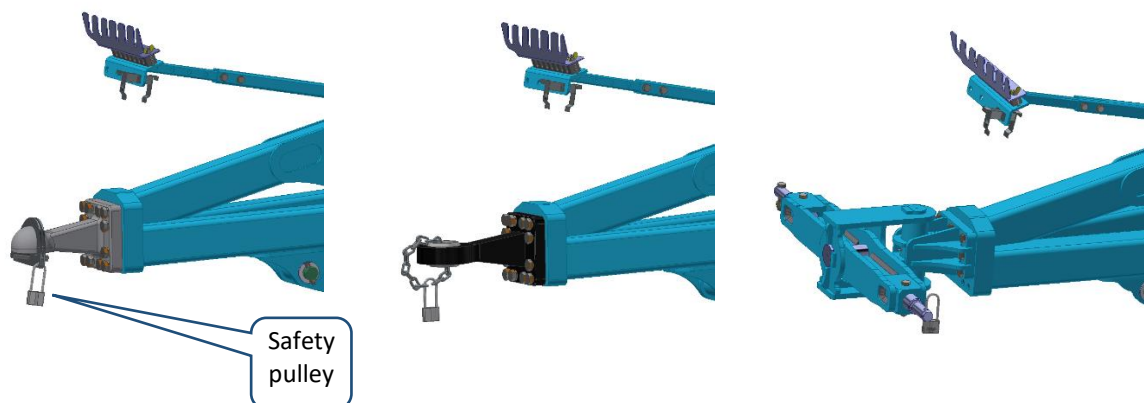
- The machine is equipped with a hydraulic system for locking the side frames during transport
- The hooks prevent unintentional unfolding, or unfolding due to external forces, or due to a broken hose of side frame folding
- The control is functional after it is changed over by the red circuit from the tractor cabin
- Top position – locked
- Bottom position – unlocked
- Always check that the hooks are properly locked before driving on roads
- When driving on roads, the red circuit has to be closed with the valve
- Before unfolding, release the hooks by changing them to the bottom end position
- Before folding, check that the hooks are in the bottom position
- The side frame stoppers must be adjusted for proper operation.



1.7. DEVICE AGAINST UNAUTHORIZED USE

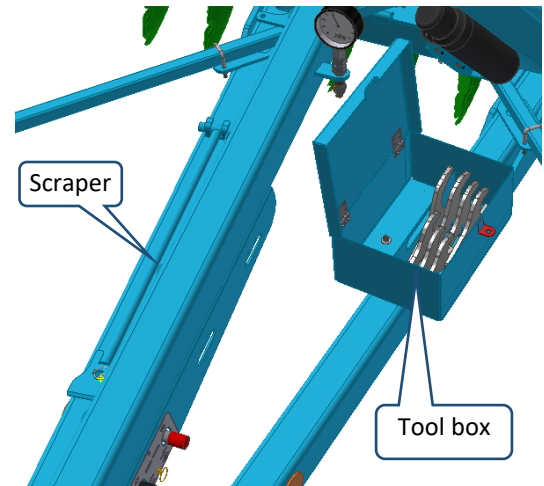
- Each machine is supplied with a device against unauthorized use
- The device is used according to the hitch type as shown in the picture 6
- The device must be used whenever an unauthorized use of the machine is possible

Picture 6 Device against unauthorized use



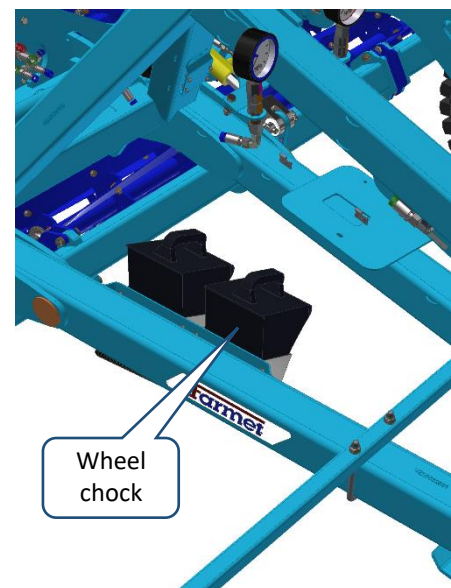
1.8. TOOL SET

- There is a box with a tool set and scraper placed on the drawbar
- The box contains wrenches from size 36 to 100 and a wrench adapter
- There are stickers on the box lid showing the folding and unfolding procedures
- The scraper is used for cleaning the machine before folding



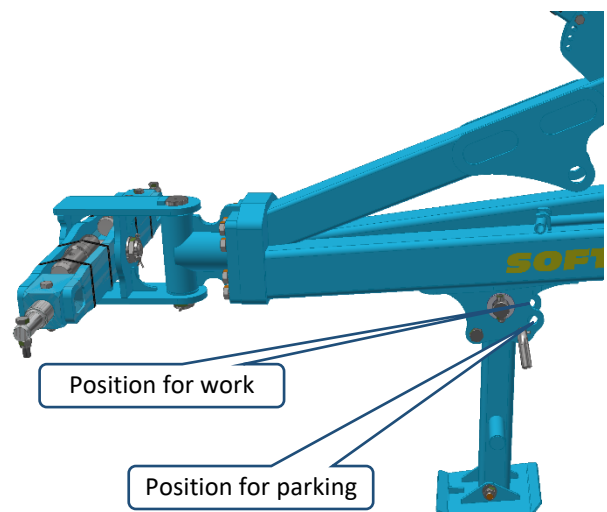
1.9. WHEEL CHOCKS

- The chocks for securing the machine are located on the drawbar
- The chocks shall be used when the machine is disconnected to block the transport axle wheels



1.10. MECHANICAL SUPPORT LEG

- For the three-point hitch connection
- Use the pin positions marked in the figure for transport and parking
- The machine can be equipped with a hydraulic leg on request



2. MACHINE ASSEMBLY AT THE CUSTOMER



- The operator must perform the assembly according to the instructions of the producer, best in cooperation with the expert servicing technician determined by the producer.
- The operator must secure a functional test of all assembled parts after the completion of the machine assembly.
- The operator must secure that the handling of the machine using lifting equipment during its assembly is in accordance with chapter „C“.

3. COMMISSIONING



- Before taking over the machine, test and check, whether damage occurred during transport and whether all parts contained in the bill of delivery were supplied.
- Before commissioning the machine, carefully read this operating manual, especially Chapters **A-D** p. 6-12. Before the first use of the machine, familiarise yourselves with its controls and overall function.
- During work with the machine, observe not only the instructions of this operating manual but also generally valid regulations of work safety, health protection, fire and transport safety, and environmental protection.
- The operator must check the machine before every use (commissioning) from the standpoint of completeness, work safety, work hygiene, fire safety, transport safety, and environmental protection.
- A machine showing signs of damage must not be commissioned.
- Aggregation of the machine with the tractor is to be performed on a flat and hardened surface.
- When working on slopes, observe the lowest allowable slope grade of the set **TRACTOR - MACHINE**.
- Before starting the tractor motor, check whether no person or animal is in the working space of the set and push the warning sound signal.
- The operator is responsible for the safety and all damage caused by the operation of the tractor and the connected machine.
- The operator is obliged to adhere to the technical and safety regulations of the machine determined by the producer when working.
- When turning the machine at headland, the Operator must lift the machine, i.e. the working bodies are not in the ground.
- The operator is obliged to observe the prescribed working depths and speeds stated in the manual in Tabl. 2/p. 5 when.
- The operator is obliged to lower the machine to the ground and secure the set against movement before leaving the tractor cabin.

3.1 AGREGATION TO A TRACTOR

- The machine can be connected only to a tractor, whose curb weight is identical or higher than the overall weight of the connected machine.
- The machine operator must observe all generally valid regulations of work safety, health protection, fire safety, and environmental protection.
- The operator may connect the machine exclusively to a tractor that is equipped with a rear three-point suspension (or bottom fixed suspension) and a functional undamaged hydraulic system.

Table 7– The table of requirements for the towing means for work with the machine

Requirement for the tractor engine power for disc plough-harrow			SF1250PRO	305-465 kW (410-625 HP)
			SF1050PRO	265-400 kW (355-535 HP)
Requirement for tractor aggregation	Beam TBZ	Hinge category	3	
		Suspension joint spacing (measured in joint axes)	1010±1,5 mm (39.76 in)	
		Diameter of the hole of the suspension joints for the suspension pins of the machine	Ø37,5 mm (Ø1.48 in)	
	Fixed suspension	Height of the lower fixed hinge	500 – 600 mm (19,7 – 23.6 in)	
		Mechanism of the aggregation of the bottom fixed suspension	Pin Ø 50mm (1.96 in)	
			Pin Ø 70mm (2.75 in)	
			Ball K80	
Requirement for the tractor's hydraulic system		Side frame folding circuit	Circuit pressure 200 bar (2900Psi), 2 pcs of quick-coupler sockets ISO 12,5	
		Axle lifting circuit		
		Disc lifting circuit		
		Frame locking circuit		
		Front equipment lifting circuit		
		Support leg circuit		

- Connect the machine to the fixed bottom hitch and secure it against disconnection.
- If the drawbar of the machine is equipped with a safety chain, attach it to the tractor.



When connecting, no persons may stay in the space between the tractor and the machine.

HYDRAULIC OIL SPECIFICATIONS

The hydraulic circuit of the machine is filled with oil at the factory:

Performance level: API GL 5; SAE 10W-30; SAE 80

Manufacturer's specification: ALLISON C4; CATERPILLAR TO-4; VOLVO VCE WB 101; 97303 JONH DEERE 20C/20D ZF TE-ML 03E/05F/06E/06F/06K/17E/21F; PARKER

DENISON HF-0/HF-1/HF-2 New HOLLAND NH 420A/410B MASSEY FERGUSON M1135/M1141/M1143/ M1145 KUBOTA UDT Fluid CASE IH MS-1204/MS-1206/ MS-1207/MS-1209 FORD M2C134D M2C86B/C CNH MAT 3525/ MAT3526 SPERRY VICKERS/EATON M2950S, I-280-S SAUER

SUNDSTRAND(DANFOSS) Hydro Static Trans fluid; CASE CNH MAT 3540(CVT), Claas(CVT), AGCO CVT; ML200, Valtra G2-10(XT-60+)

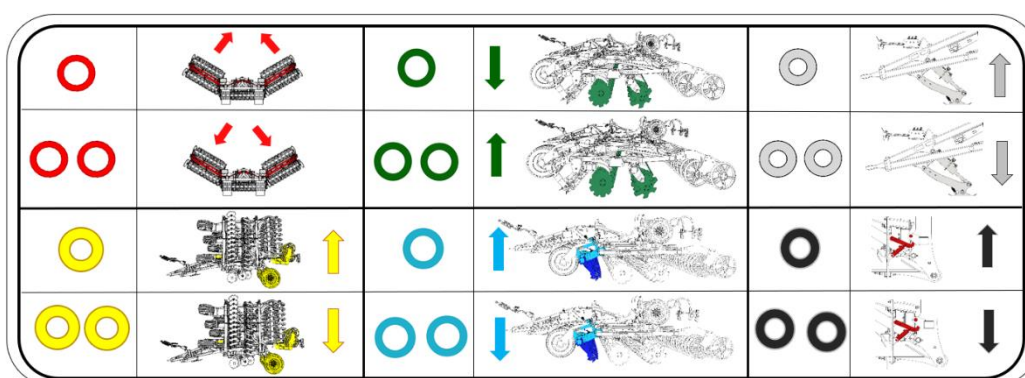
3.2 HYDRAULICS CONNECTION

- Connect the hydraulics only when the hydraulic circuits of the machine and the tractor (aggregate) are in a pressure-less condition.
- The hydraulic system is under high pressure. Regularly check for leaks and immediately remove obvious damage of all lines, hoses, and pipe unions.
- When seeking and removing leaks, use only the suitable tools.
- For connecting the hydraulic system of the machine to the tractor, use the plug (on the machine) and the socket (on the tractor) of the quick-couplers of the same type.
- Connect the quick-couplers of the machine to the tractor's hydraulic circuits so that one hydraulic circuit in the machine is connected to one circuit in the tractor (double-acting hydraulic circuits)



In order to prevent accidental or foreign person (children, passengers) caused movement of the hydraulics, the control switchboards on the tractor must be secured or blocked in the transport position.

Picture 7 Hydraulic Circuits



RED CIRCUIT – control of side frames folding

- **1 TAPE** folding side frames into the transport position
- **2 TAPES** unfolding side frames into the work position

BLACK CIRCUIT – control of the locking hooks of the side frames

- **1 TAPE** securing the folded side frames with hooks
- **2 TAPES** unlocking the hooks of the side frames

YELLOW CIRCUIT – lifting the machine into the transport position and when turning

- it must be in the floating position during operation to ensure drawbar tracing
- **1 TAPE** lifting the machine on the axle and drawbar
- **2 TAPES** lowering the machine on the axle and drawbar

GREEN CIRCUIT – control of the disc working depth

- **1 TAPE** lowering discs to the ground => increasing working depth
- **2 TAPES** lifting discs from the ground => decreasing working depth

BLUE CIRCUIT – control of the front equipment working depth

- **1 TAPE** lowering the front equipment to the ground => increasing working depth
- **2 TAPES** lifting the front equipment from the ground => decreasing working depth

WHITE CIRCUIT – control of the support leg of the drawbar

- **1 TAPE** lowering the support leg to the ground, increasing the drawbar height above ground
- **2 TAPES** lifting the support leg from the ground, decreasing the drawbar height above ground

- To reduce the number of circuits required in the tractor, it is possible to use an electronic hydraulic circuit switch. (Chapter 6)
- The circuit breaker combines the red, black and blue circuits into one circuit, red.

3.2.1 SETTING THE TRACTOR FLOW RATE

- If the tractor permits, it is recommended to set the **maximum flow rate** into all external tractor hydraulic circuits
- The maximum flow rate ensures a continuous operation and the proper function of the flow restrictors and hydraulic locks
- The tractor hydraulics automatically reduces the pump flow rate according to the actual need



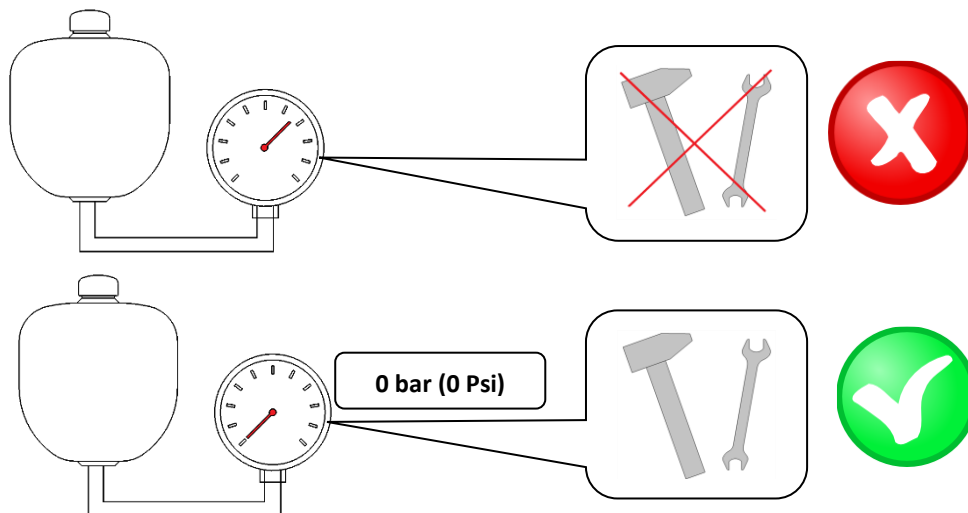
PRESSURE VESSEL

Never open or adjust (welding, drilling etc.) the pressure vessel (pressure accumulator). The pressure vessel is still under gas pressure even after it has been emptied.

Empty the pressure vessel in case of any work on the hydraulics of the machine. The manometer must not show any pressure, or the pressure on the manometer must decrease to 0 bars (0 Psi). Only then it is permitted to work on the hydraulic circuit.

It is prohibited to disassemble the parts of the machine hydraulic system that are pressurized. Hydraulic oil that penetrates skin under high pressure causes serious injuries. Immediately seek medical attention in case of injury.

Picture 8 Work on the hydraulic circuit



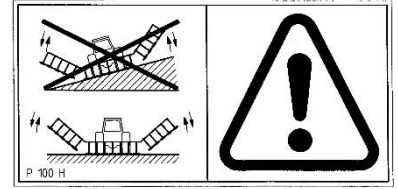
3.3 MACHINE FOLDING AND UNFOLDING



- The hydraulics for the folding and unfolding must be connected to the double-action control unit.
- The operator must ensure that during folding and unfolding of the side frames, no person or animal is within their reach (i.e. at the place of their impact) or vicinity.



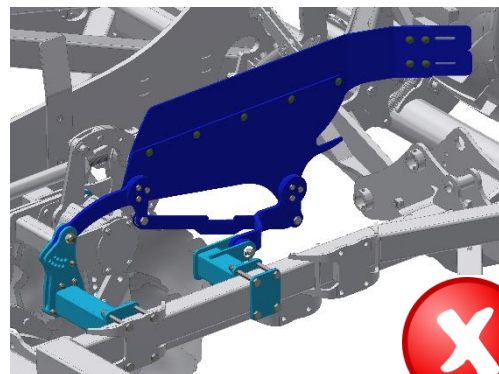
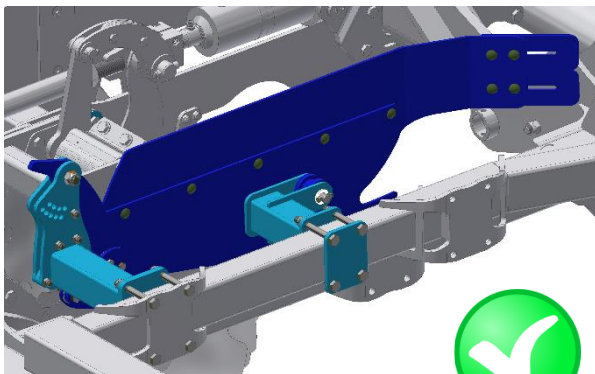
- Perform folding and unfolding on flat and solid surfaces or laterally to the slope with the fully open control unit.
- Execute the folding or unfolding only with a machine that is raised on the axle.
- Check free turning and sufficient lubrication of the folding mechanism of edge frames before folding.
- During folding or unfolding, check the side frames and have them continuously fold into the end position to the stoppers.
- The stickers showing the folding procedure are located on the bottom of the tool box lid.
- **Remove stuck soil from folding points, soil may impair function and cause damage to the mechanics. Soil may also apply excessive load on the machine frames during folding and transport.**
- **The frames must be aligned in the plane after unfolding. When one frame moves faster, continue until the frames are aligned.**
- **If the edge frames do not unfold into the plane, there might be collected soil, see Chapter 7.9**
- **When folding, check that the side deflectors are correctly turned down and that they do not collide with the central frame.**



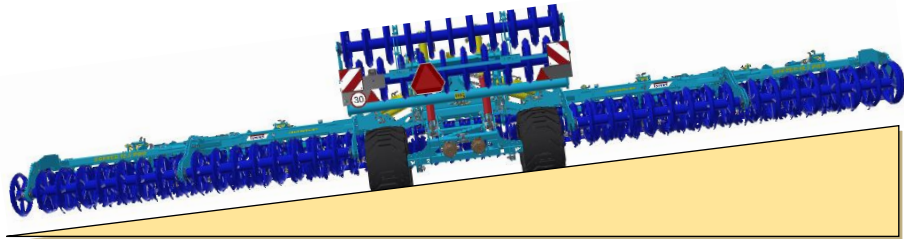
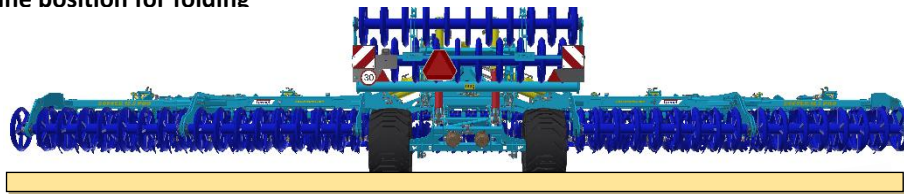
CAUTION!!! The machine must be lifted on the axle, when the machine is folded and unfolded.

Attention!!! The discs have to be in the drawn-in position, otherwise, there is a risk of collision during folding.

Picture 9 Correct turning down of side deflectors



Picture 10 – Machine position for folding



Picture 11 – Machine position for unfolding

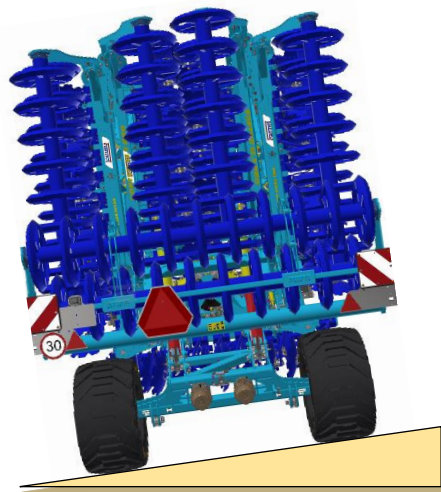


Table 8 – Work position of the machine

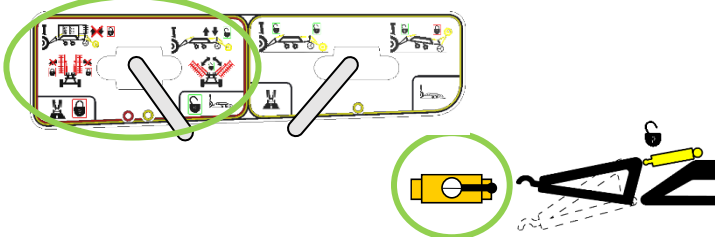
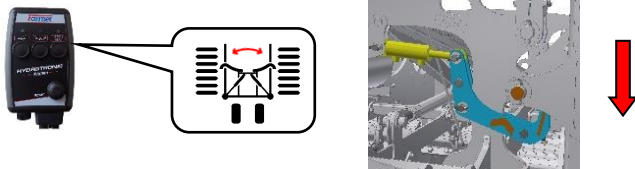
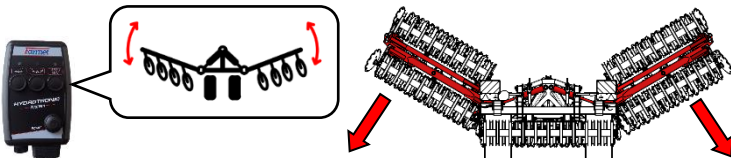
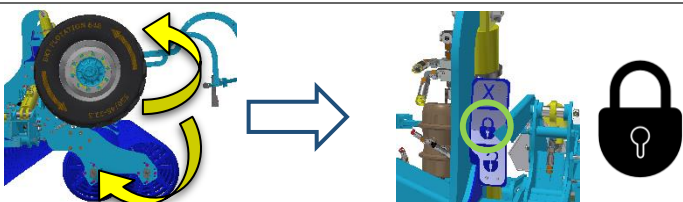
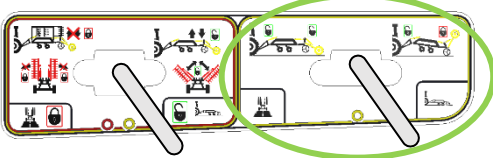
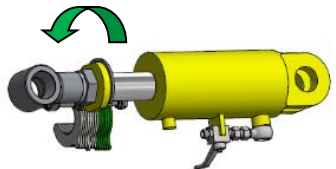

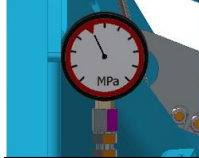
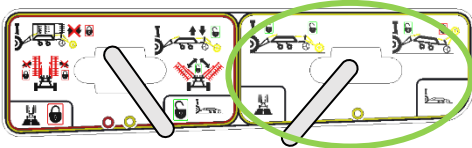
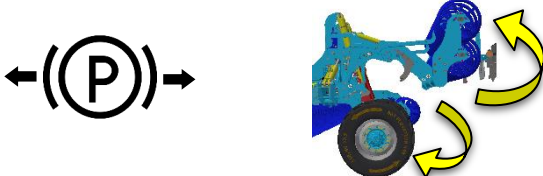
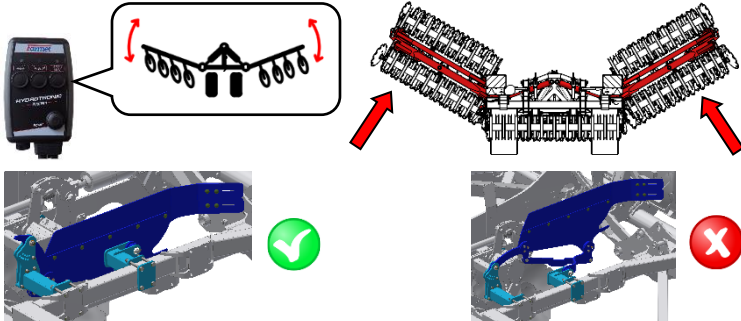
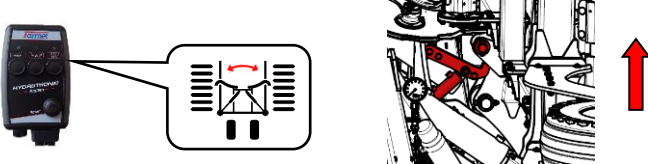
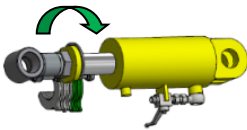
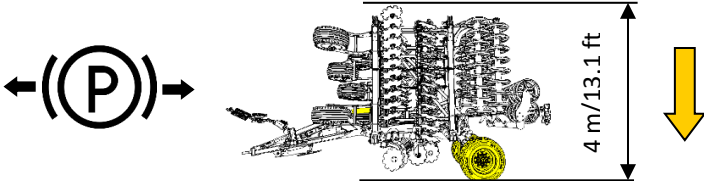
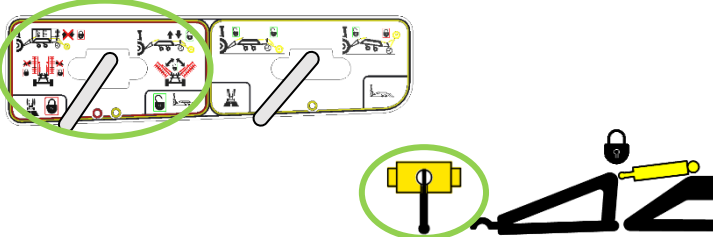
Machine unfolding procedure – work position		
Initial condition: The machine is lifted on the axle (transport height of up to 4 m / 13.1 ft), the side frames are secured with a hook, three shut-off valves on the drawbar and one on the hydraulic cylinder are closed		
1		Use the lever to open the valves of the axle and folding circuits. Open the valve on the drawbar hydraulic cylinder.
2		Release the locking hooks downwards.
		Unfold the machine, set pressure in the circuit at 100 bar/1450 Psi (red circuit). The machine is prepared for work. Change the control lever of the shut-off valve to the work position.
		Release the brakes. Lift the axle to the working position. The middle roller is lowered down to the working position. Check that the roller hooks are properly secured on the indicator.
3		Change the control lever of the shut-off valve to the work position.
4		Set the required number of washers on the drawbar hydraulic cylinder (chapter 5.2)
SETTING THE DOWN PRESSURE OF SIDE FRAMES <ul style="list-style-type: none"> When the machine has been unfolded, the down pressure of the side frames must be adjusted to ensure optimal terrain tracing. Set the value of 100 bar (1450 Psi) on the pressure gauge using the circuit for unfolding. 		  <p>100 bar (1450Psi)</p>

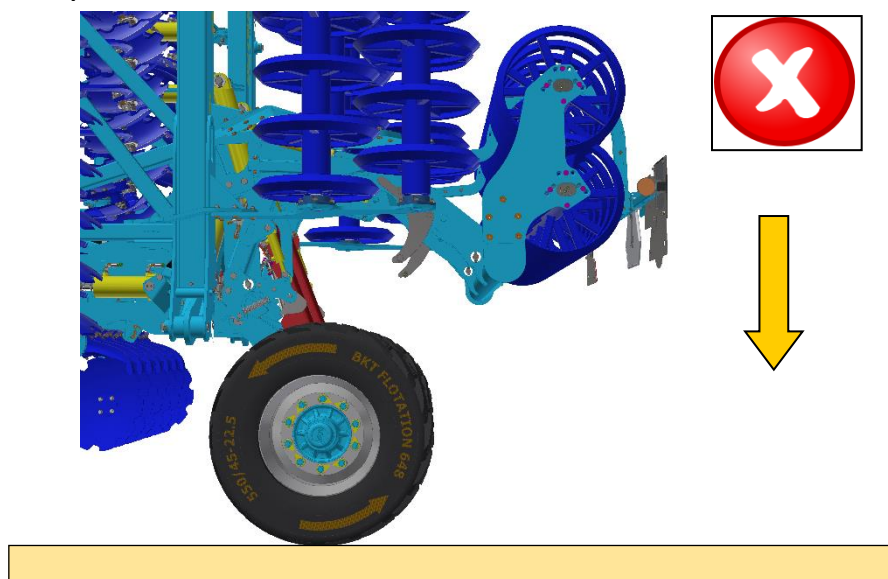
Table 9 – Transport position of the machine

Machine Folding Procedure – Transport Position		
<i>Initial condition: The machine is lifted for turning at headland), the locking hooks are in the bottom position.</i>		
1		Change the middle lever (of the shut-off valve) to the transport position.
		Release the brakes. Lift the machine to the maximum height (yellow circuit). The central roller is lifted up and the machine is lifted on the axle.
		Fold the machine using the red circuit. The front equipment will automatically move to the minimum depth. When the end frames have been folded down, check that the deflectors have been correctly turned to the lower position.
		Lift the locking hooks using the red (hydrotronic) or black circuit.
2		Add all the washers to the drawbar hydraulic cylinder.
		Lower the machine onto the washers and the end stop (yellow circuit). Height below 4 m (13.1 ft).
3		Change the right lever to the locked position (red and yellow circuits are closed), close the valve on the drawbar hydraulic cylinder.



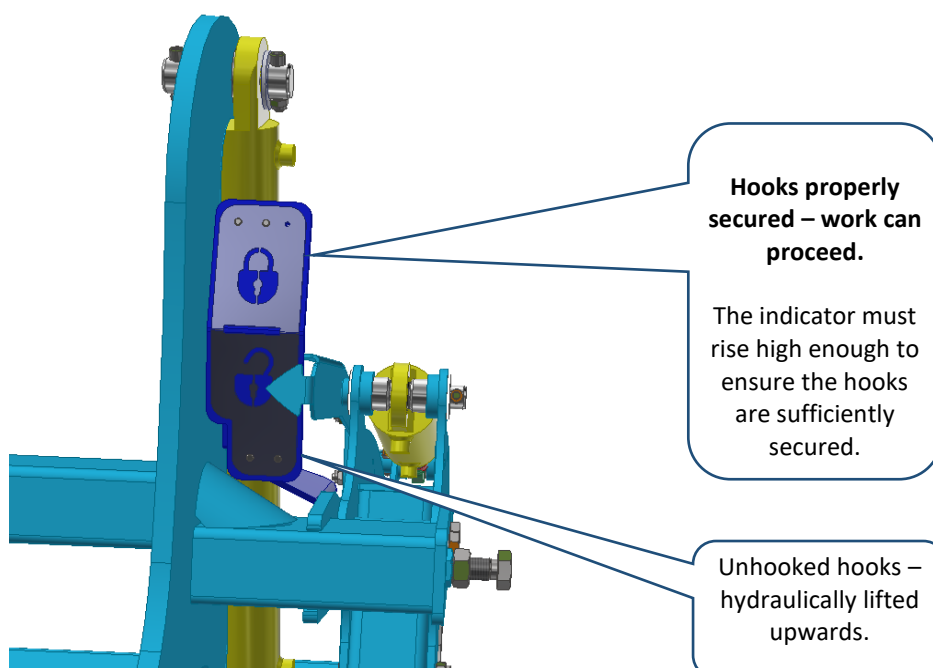
CAUTION!!! The machine must not be lowered lower than the transport rests when folded down. There is a risk of collision with the rollers.

Picture 12 Transport of the machine



3.4 CHECKING THE LOCKING OF THE CENTRAL ROLLER

- The central roller is automatically locked into the working position by hooks with springs
- After moving to the working position, always check on the indicator that the roller is correctly locked
- The indicator must point to the locked state, if it is between the unlocked and locked state, the frame must be secured better - see below
- In case of insufficient roller locking, repeat to move the roller to the working position
- In case of insufficient roller locking, it is also possible to reverse the machine slightly
- In the event of insufficient roller locking, check that the movement of the mechanism is not blocked by stuck soil
- It is not permitted to work with an insufficiently secured roller



4. MACHINE TRANSPORT ON ROADS



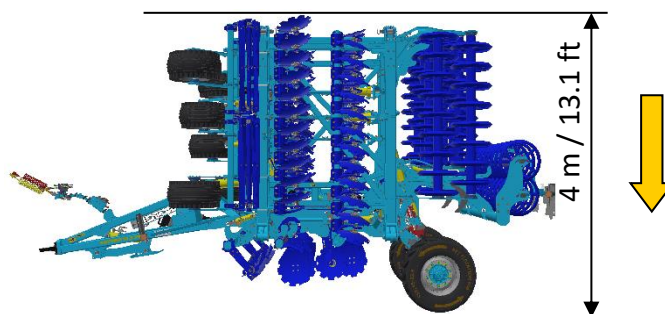
Transport position of **SOFTER PRO**

- Connect the machine to the tractor by the fixed bottom hitch using a pin or a ball.
- Bring the machine into the transport position (Table 9 – Transport position of the machine)
- **The height must be lower than 4 metres (13.1 ft). The machine is lowered on the washers of the drawbar piston-rod and on the end stops of the axle.**
- The machine must be equipped with removable shields with marking of contours, functional lighting, and the board of the rear marking for slow vehicles (according to ECE No. 69).
- The lighting must be activated during travelling on roads.
- The tractor must be equipped with a special light device of an orange colour, which must be activated during travelling on roads.
- When the machine is equipped with a brake system, it has to be connected to the tractor when driving.
- The maximum transport speed during travelling on roads is **30 km/h (18.6 mph)**.



Ban of transport with decreased visibility!

- The operator is obliged to pay increased attention during transport on roads, due to the transport dimensions of the machine.
- The operator must observe the valid regulations for transport on roads (laws, decrees) after connecting the machine to the tractor, for reason of a change of the axle load. The driving properties of the set also change depending on the terrain nature, adapt the manner of driving to these conditions.
- Only machines with a valid technical certificate issued in accordance with the valid regulation on the approval of technical qualification and operation on public communications as amended may be transported on public communications. Machines without a valid technical certificate may only be transported on public communications when carried by a towed trailer or other approved means of transport in accordance with the valid regulation.
- The operator is obliged to secure sufficient outlook during reversing from his position of the tractor driver. In case of insufficient outlook, the operator is obliged to call a competent and informed person.
- The operator must fold the side frames for transport and secure them against unwanted unfolding by disconnecting the hydraulic circuit of the machine and the tractor.
- During machine transport on roads, the operator must observe the valid laws and decrees that deal with this topic and which specify the relationships of the tractor axle load depending on transport speed.
- Clean the entire machine from any accumulated soil before the transportation on the road.



CHECKING THE NUTS ON THE TRANSPORT AXLE

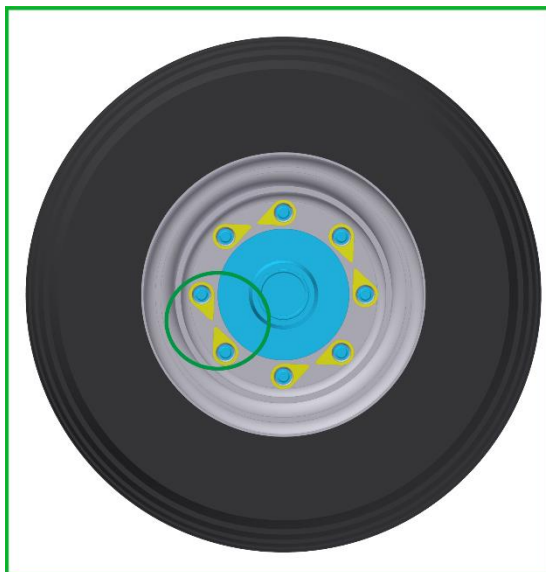
- Use the plastic arrow “Check Point” to check for loose nuts. It promptly shows the condition of the nuts, whether they are loose or not.
- Always check the Check Points before driving.
- When the arrows are not facing one another, the nuts have to be tightened to the required torque and the Check Point arrows have to point against one another as shown in the green picture.

Torque for the axle nuts:

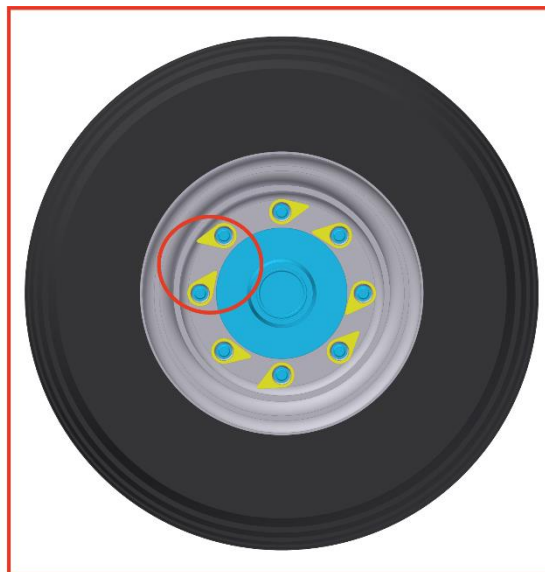
M18x1,5 - 265Nm

M20x1,5 - 343Nm

M22x1,5 - 440Nm



INITIAL POINT-TO-POINT CONFIGURATION

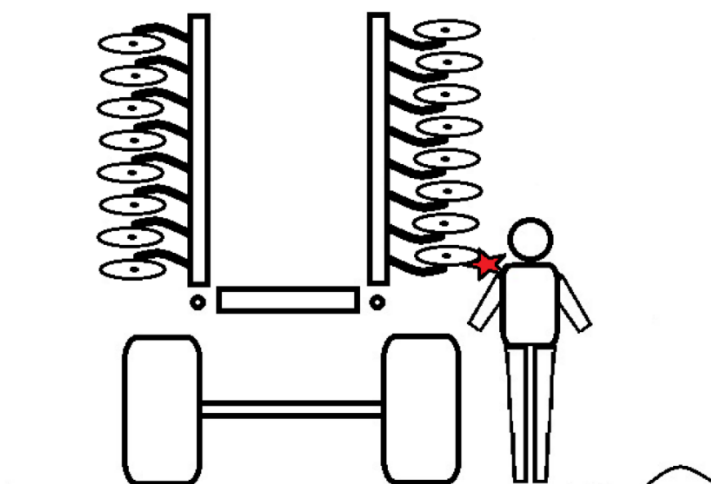


DANGER – WHEEL NUTS HAVE LOOSENED!

4.1 SHARP MACHINE PROJECTION



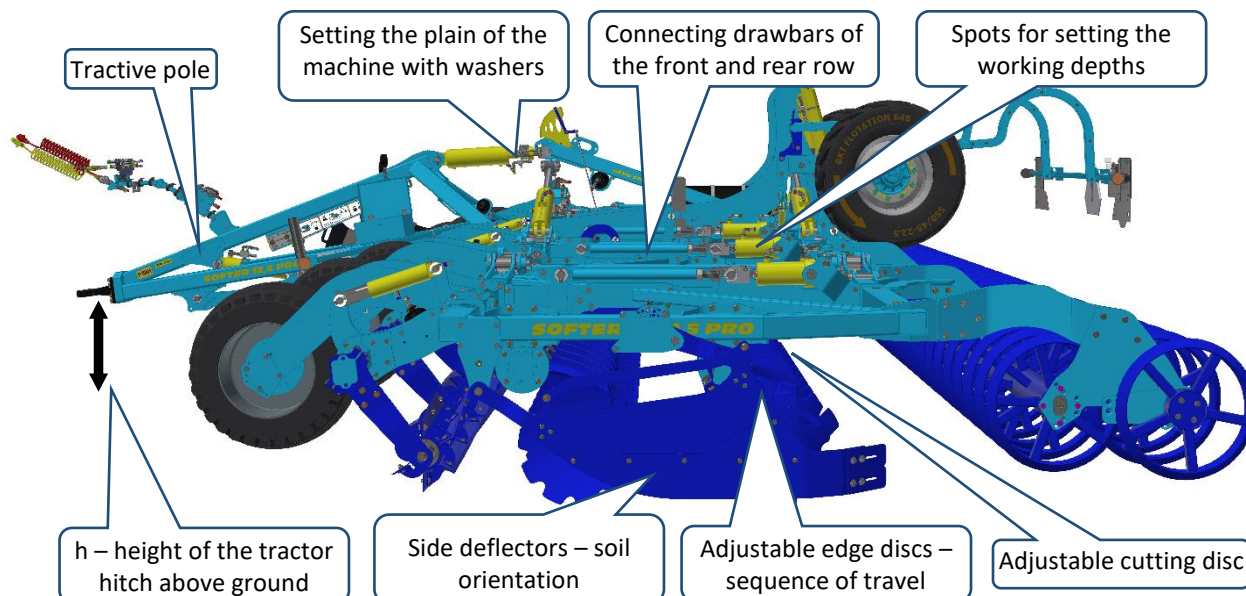
- The machine contains sharp structural projections.
- **It is prohibited to operate and transport the machine on roads when visibility is reduced!!** - Persons or objects, or other road traffic participants could get caught.
- **The machine operator must be extra cautious when driving on roads and consider the width of the machine and safe distance from persons, vehicles and objects, or other road traffic participants!!**



5. MACHINE ADJUSTMENT

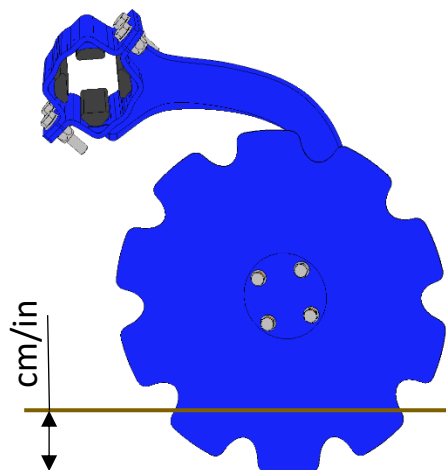
5.1 MACHINE WORKING DEPTH ADJUSTMENT

Picture 13 – Machine adjustment



- The soil cultivation depth is set hydraulically (green dusters) from the tractor cabin.
- The approximate working depth in centimeters can be read on the depth gauge (Picture 14).
- The hydraulic cylinders are connected in series (one after the other). This ensures that all piston rods move evenly when adjusting the depth. However, deviations may occur during operation. Therefore, the depth piston rods must be realigned.
- **Before starting work, before any depth adjustment, and several times during the working day, realign the depth!**
- To realign the depth, fully retract the depth piston rods (set to maximum depth). Keep the hydraulic depth circuit (green circuit) under pressure for approximately 5 more seconds until all piston rods are completely retracted and filled. Repeat the process 2–3 times.
- During folding, the discs automatically retract to the minimum depth. This is necessary to prevent collisions when folding the machine.
- The position of the arrow can be adjusted by changing the length of the linkage rod.

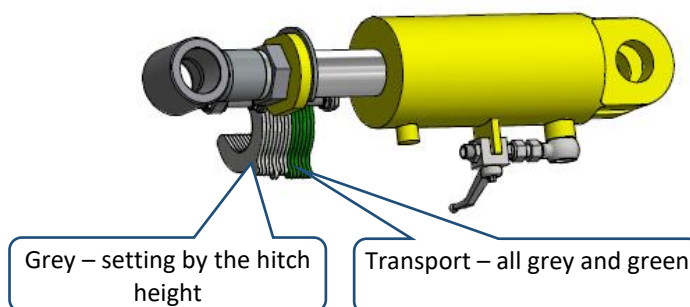
Picture 14 Working depth indicator



5.2 WASHERS ON THE DRAWBAR

- The number of washers is adjusted according to the height h of the tractor hitch above ground (Picture 13)
- The machine frame must be parallel with the ground when working.
- The number of washers does not change when the working depth changes.
- The colours of washers (Picture 15) are indicative.
- All washers must be inserted for transport.
- The number of washers is stated on the sticker (Picture 16).

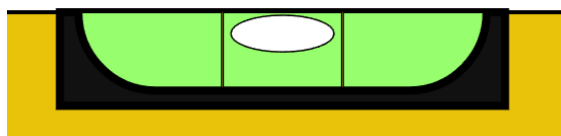
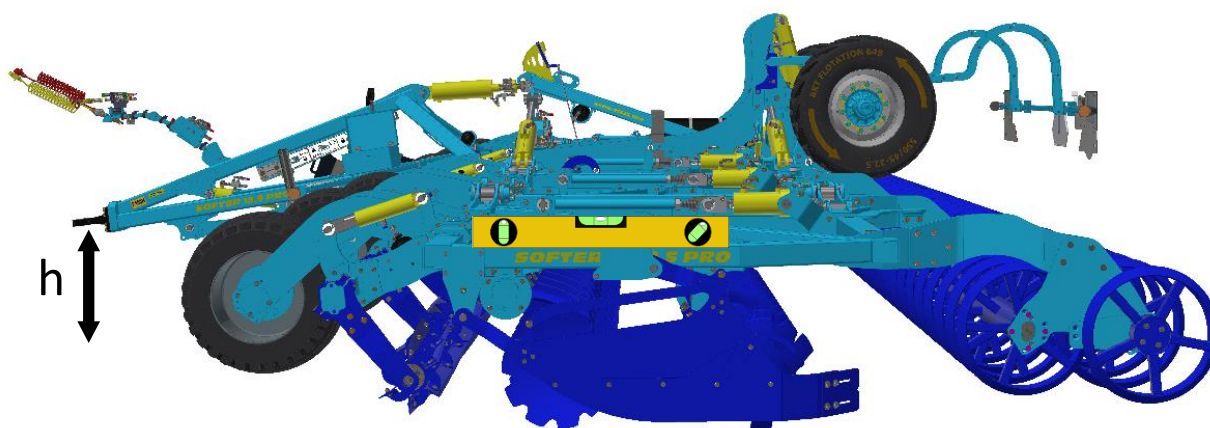
Picture 15 Washers on the drawbar hydraulic cylinder



When transporting the machine on roads, all the washers must be used and the machine must be lowered onto the washers to achieve a height below 4 metres (13.1 ft).

Picture 16 Drawbar washer sticker

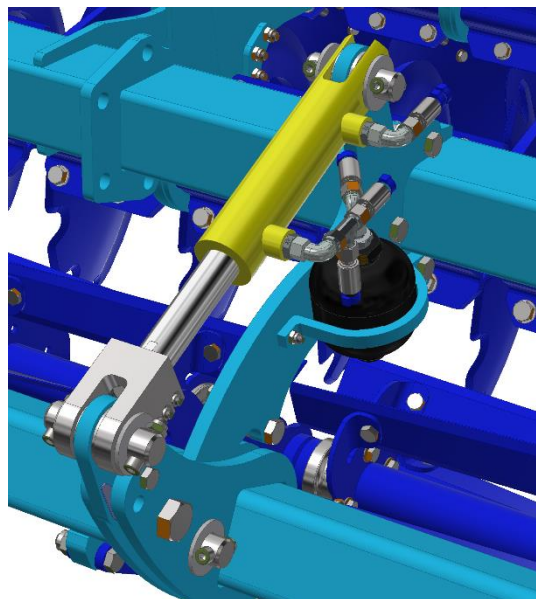
h [cm / in]		
0	60 / 24	
2	58 / 23	
4	55 / 22	
6	53 / 21	
8	50 / 20	
14	TRANSPORT	



5.3 SETTING THE FRONT EQUIPMENT

- The front equipment is set from the cabin by the blue hydraulic circuit.
- The position and pressure are set during work.
- The machine may be equipped with a cutting roller or a flexible leveller.
- The setting is independent of the disc working depth setting.
- There are flow limiters in the circuit.
- It may be deactivated when there is a large quantity of crop residue by completely lifting
- An excessive down pressure on the front cutting roller may worsen recessing of the discs.
- When folding, the front tool is automatically set to the minimum depth. This is required to avoid collision when folding the machine.

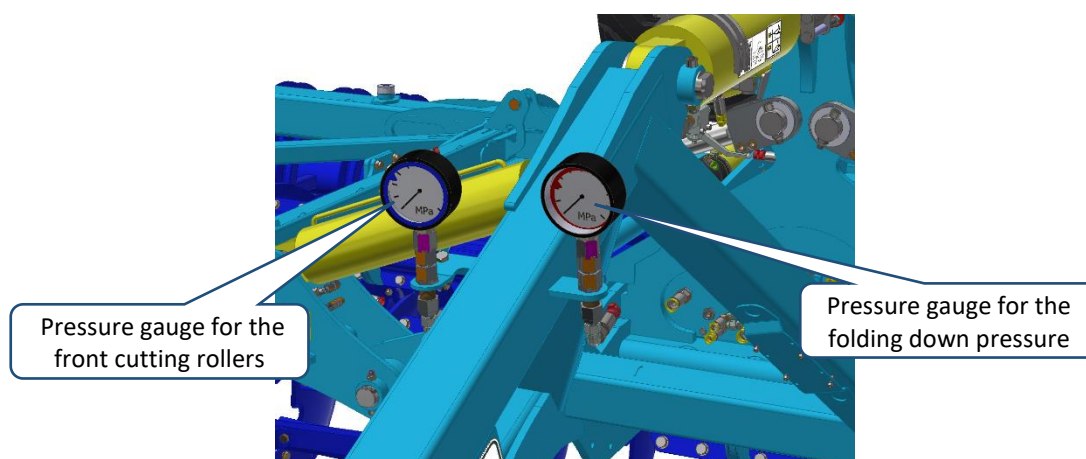
Picture 17 Front tool piston rod



5.3.1 SETTING THE CUTTING CYLINDER LOCK FLEXI-CUT

- The cutting roller is protected against overload (example running onto a stone, etc.) with a nitrogen battery.
- The release force is set by the pressure in the system when the machine is in the working position.
- The set pressure can be monitored on the manometer on the drawbar (picture 18)
- The recommended pressure is 70 bar (1015 Psi), it is marked by an arrow on the manometer.
- Never set the pressure higher than 70 bar (1015 Psi).

Picture 18 Cutting cylinder safety pressure gauge



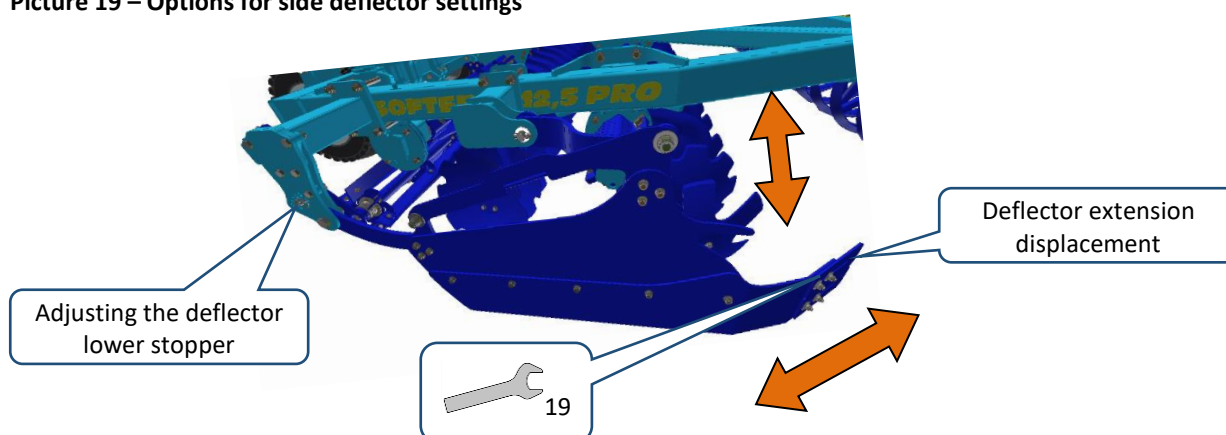
5.3.2 SETTING SIDE DEFLECTORS

- According to the type and quantity of plant residues, it is necessary to set the side deflectors.
- The height is set by changing the pin (lower stopper).
- Longitudinal adjustment of the extender is realized by repositioning it in the slotted hole.
- The longitudinal adjustment of the extender is performed by remounting in the longitudinal opening.
- When folding, always check that the correct turning has occurred when folding. There is a risk of collision with the central frame.
- When unfolding, check that the deflector has turned to the working position shown in the figure.



Attention! Check for any collision when folding the machine in the case the deflector is set longitudinally.
Attention! The upper deflector limit must never be set. There is a risk of damage if the deflector is not sufficiently rotated when folding the frames.

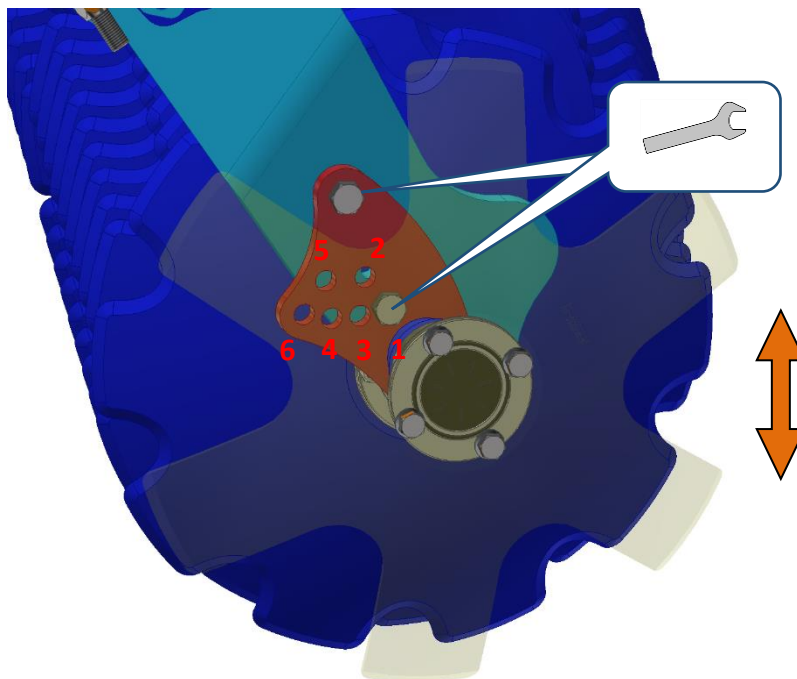
Picture 19 – Options for side deflector settings



5.4 SETTING EDGE DISCS

- The edge discs on both sides of the machine have an adjustable position and they can be recessed differently to the other discs.
- The adjustment is executed so that the working depth of the edge discs is lower (approx. $\frac{1}{2}$ - $\frac{1}{4}$ of the depth of the other discs).
- Proper setting is important for the sequence of travel without any unevenness.
- The setting may be changed when the working depth, soil conditions and so on are changed.
- Position 1 is the highest depth of the edge disc, position 6 is the lowest depth.
- The initial setting for depth is 8 cm (3.14 in), position 3 (see the picture 20).

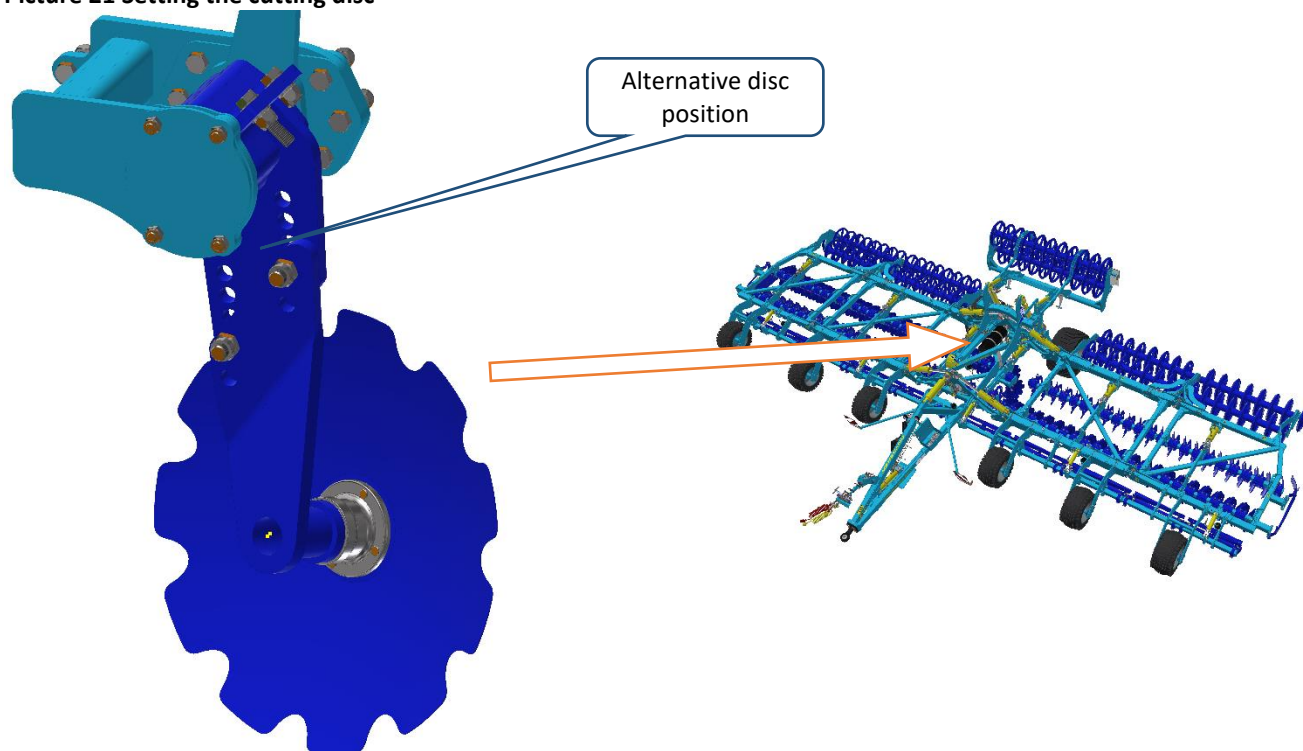
Picture 20 – Options for edge disc settings



5.5 SETTING THE CUTTING DISC

- The disc is located in the middle of the rear row of symmetric discs.
- The disc may be changed to various positions according to the current soil conditions.
- The setting is used for cutting soil along the entire width of the machine and to create an even soil surface.
- The factory setting is shown in the picture (Picture 21 Setting the cutting disc)

Picture 21 Setting the cutting disc



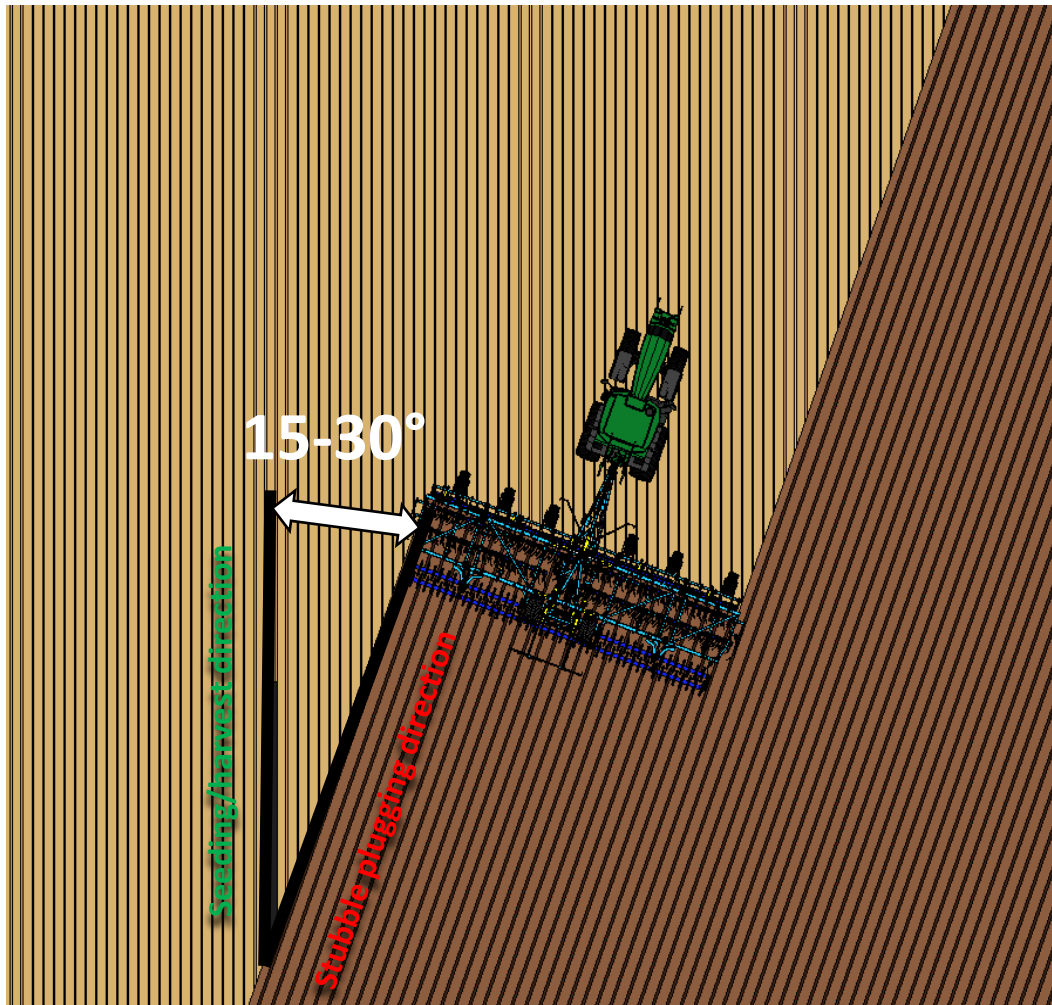
5.6 TURNING AT HEADLAND

- At the headland, turn only with the machine lifted, supported by the rear roller (working elements must not be in the ground).
- Lifting of the machine is carried out using the yellow hydraulic circuit (drawbar).
- Return the machine to working position again using the yellow circuit, retract the drawbar piston rod to the end position.
- During operation, the yellow circuit must be in float position to allow the drawbar to follow ground contours downward.

5.7 MACHINE TRAVELLING DIRECTION AT WORK

Change the direction of work with the machine by 15-30° to the previous seeding/harvest operation. That will help you achieve the best work results with the machine: a high crop residue throughput, mixing crop residue in and the levelling effect (levelling the tracks from previous operations).

Picture 22 Recommended direction of driving at work



When the machine works in the same direction as in the previous operations (seeding/harvest), it can get clogged, which reduces the quality of work and the levelling effect of the machine.

6 **ELECTRONIC HYDRAULIC CIRCUIT SWITCH**

6.1 DESCRIPTION OF THE EQUIPMENT

The product is designed for electronic division and control of the hydraulic circuits. Primarily, the system has one input circuit and three output circuits, while the selection of the individual circuits is done via an electronic controller from the tractor cabin.

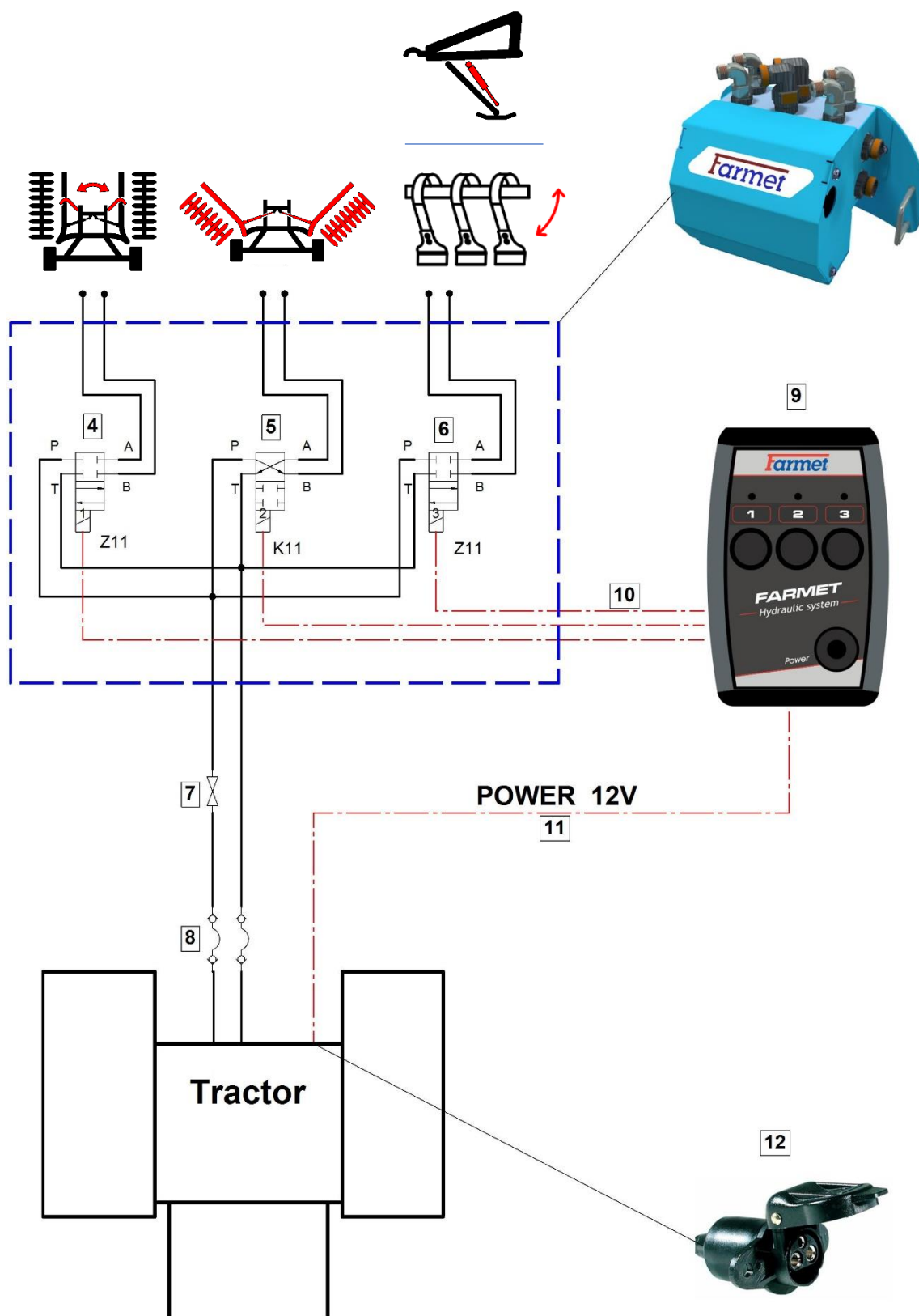
Thus, we are reducing the final number of connected hydraulic circuits between the tractor and the machine.

6.2 SYSTEM WIRING DIAGRAM

6.2.1 Designation of system components

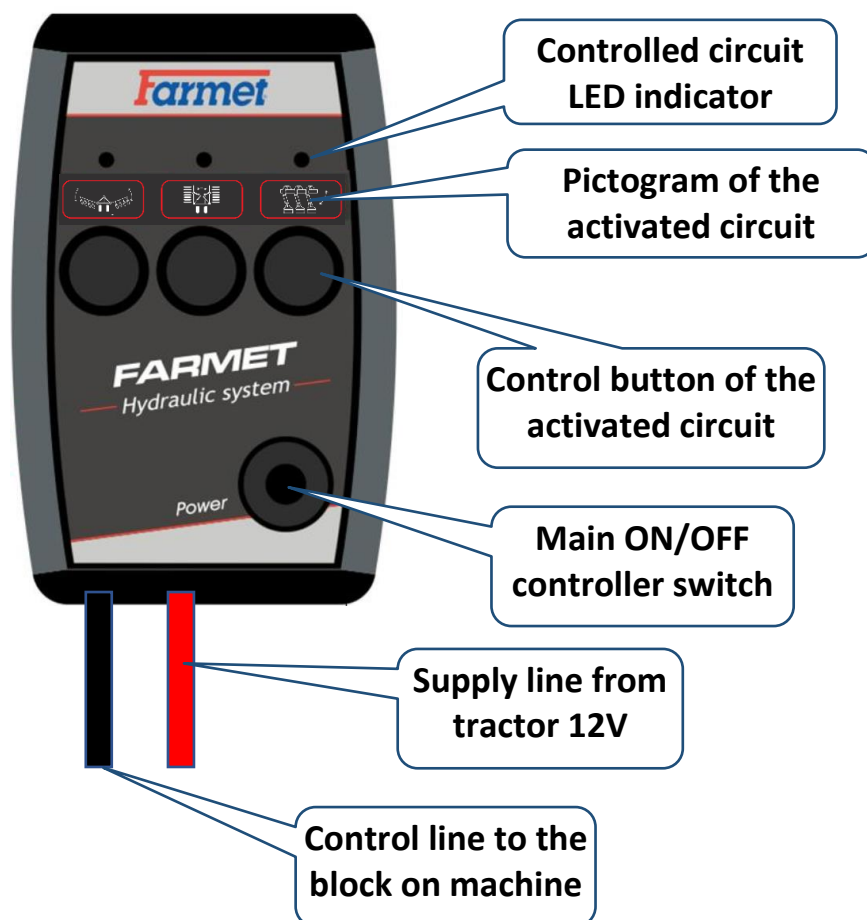
1	Output 1 – CIRCUIT 1 CONTROL
2	Output 2 – CIRCUIT 2 CONTROL
3	Output 3 – CIRCUIT 3 CONTROL
4	Electrohydraulic valve of CIRCUIT 1
5	Electrohydraulic valve of CIRCUIT 2
6	Electrohydraulic valve of CIRCUIT 3
7	Ball valve
8	Tractor quick-couplers
9	Controller
10	Electric line between the hydraulic block and controller, with a disconnecting connector
11	Supply cable of the system, equipped with a fuse
12	Tractor power socket

6.2.2 Wiring diagram

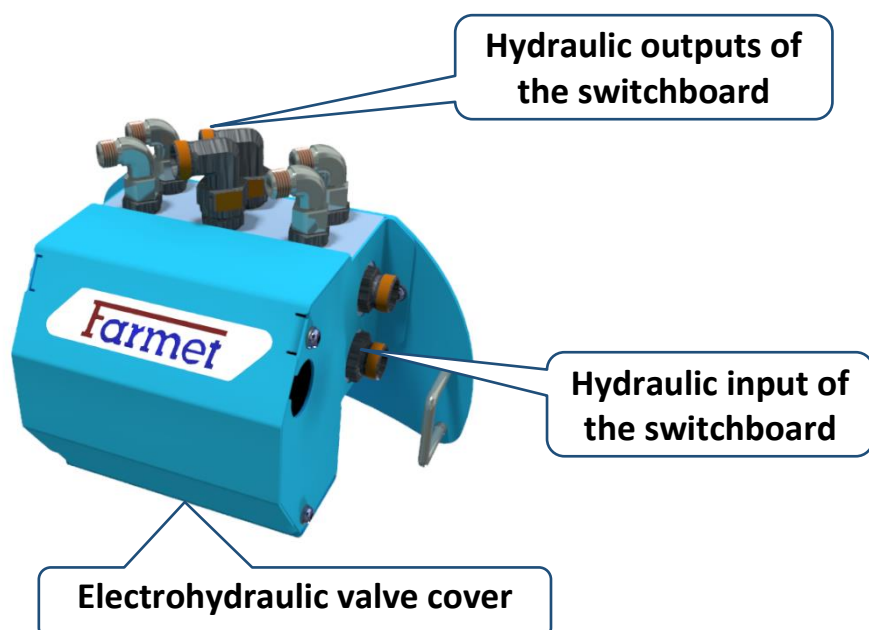


6.3 MAIN COMPONENTS

6.3.1 Controller



6.3.2 Hydraulic block



6.3.3 Power supply

- The system is powered from the tractor network.
- To ensure proper function of the system, the voltage in the accumulator must be within the range of 12 V – 14.4 V /10A.
- Power supply is provided via a three-pole tractor socket or ignitor socket.
- The supply line is equipped with a small knife-blade-contact fuse at 5A.
- Never replace the fuse with a different value.

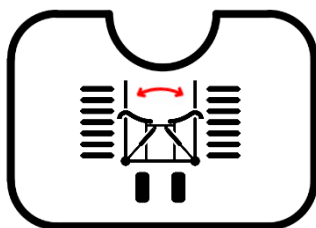


6.4 FUNCTIONS + PICTOGRAMS

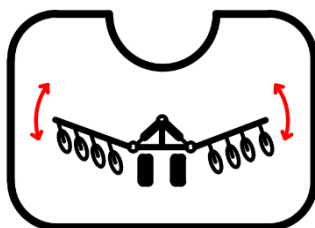
POWER button – Activates the power supply of the control device and launches the system. It is indicated by the red diode when activated.

Circuit selection buttons – The individual circuits are selected using the control buttons of the individual circuits. Each button has a pictogram assigned to identify the controlled circuit. Only one selected circuit is active and it is signalled by the green diode above the pictogram.

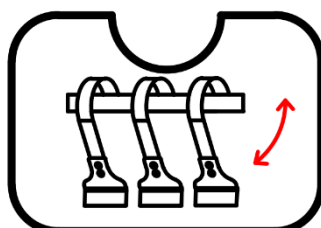
List of used pictograms:



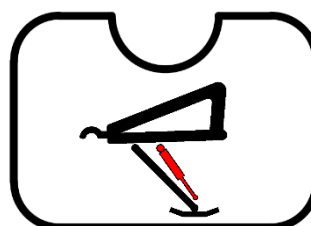
Frame locking



Machine folding



Front
equipment



Support leg

6.5 CONNECTING PROCEDURE

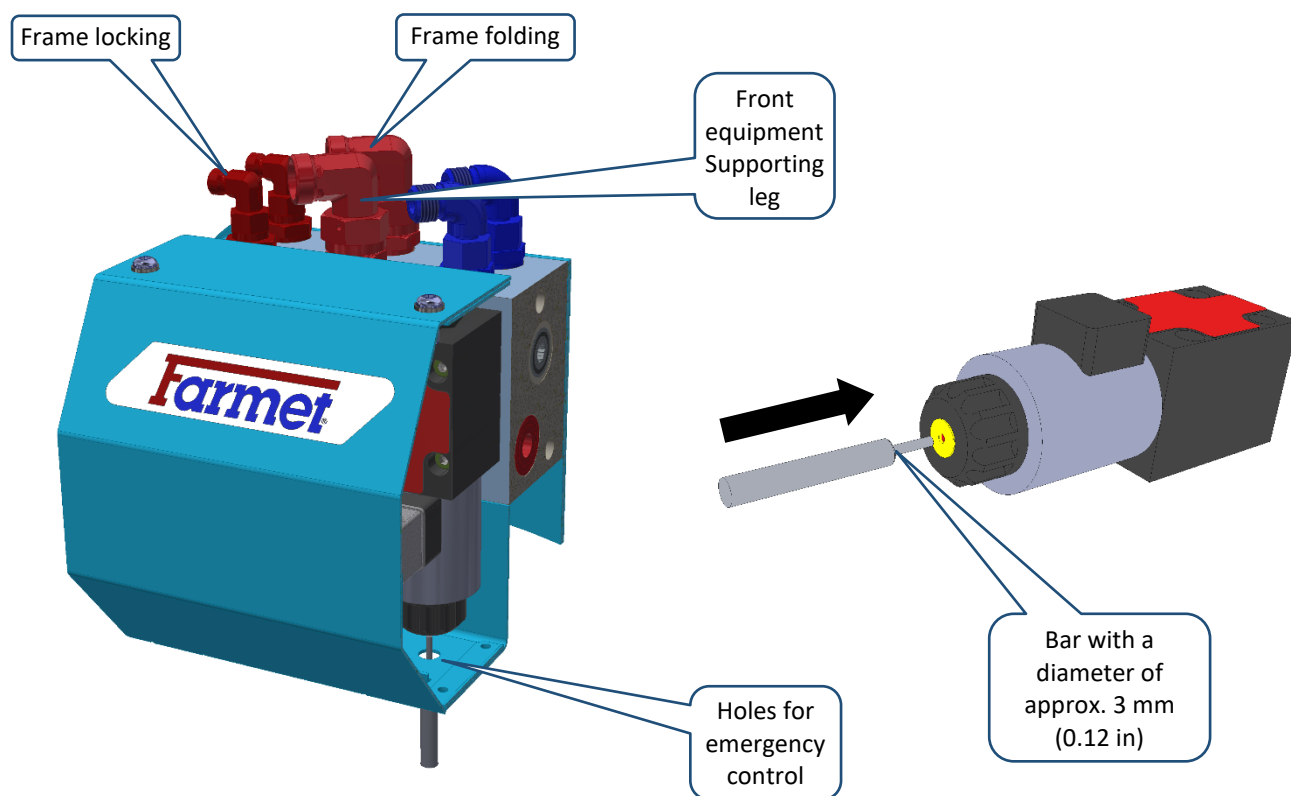
1. Installation of the controller in the tractor cabin
2. Connection with the machine
3. Connection with the electric source
4. System activation using the Power button
5. Circuit selection

6.6 EMERGENCY STATE

A defect in the electric installation or the tractor power supply is considered to be an emergency state. When completely disconnected, turned off or in the case of a failure, it is always possible to control the **Frame Folding** circuit (as an initial one, with a reversed switching function).

Manual emergency control

- The switchboard may be controlled mechanically in emergency
- The control is performed by manually pressing the gate valve of the switchboard via the spring (e.g., using a suitable bar with a diameter of about 3 mm/0.12 in)
- The switchboard cover has holes on the bottom side for this case
- Example: "Frame Folding" circuit control
 - Close this circuit by pressing the gate valve of the "Frame Protection" (the gate valve has a reversed function, the circuit is open without voltage)
 - Open this circuit by pressing the "Frame Folding" gate valve
 - Control the selected circuit by the oil pressure from the tractor

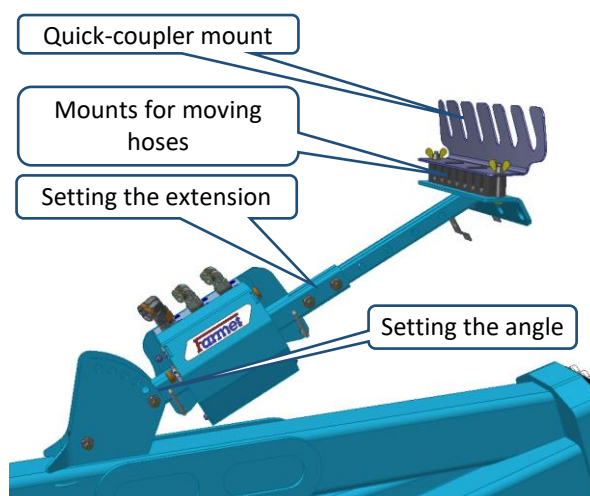


7 **ADJUSTMENT AND MAINTENANCE PROCEDURES**

7.1 **SETTING THE HOSE MOUNT**

- The hose mount and their length must be set so that they are not damaged when working in the field or being transported, as well as when taking turns.
- It is possible to set the angle of the mount and its extension.
- The hoses may be moved in the mount after loosening the wing nuts.
- Check in all positions that the hoses are not excessively stretched and that they cannot be caught by the tractor shoulders.

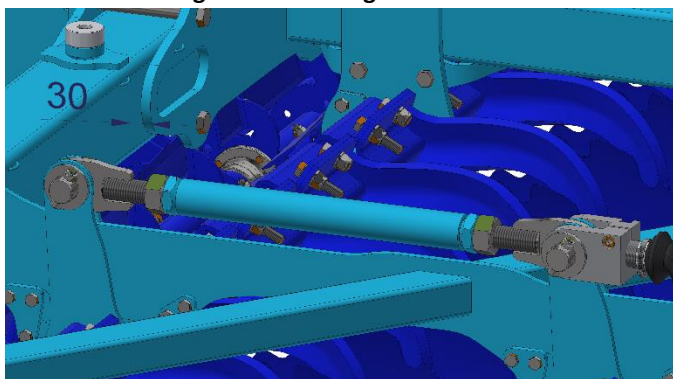
Picture 23 Hose mount



7.2 **DEPTH CONNECTING RODS FOR THE FRONT ROW**

- The working depth is set at the rear row of discs
- The front row is connected to its using an adjustable connecting rod
- The setting does not have to be adjusted in regular conditions
- With correct factory settings, the distance between the lug and the lock nut is 30 mm/1.2 in (Picture 24 Setting the connecting rod), and it is the same on both sides
- With correct setting, the front and the rear row of discs works in the same working depth.

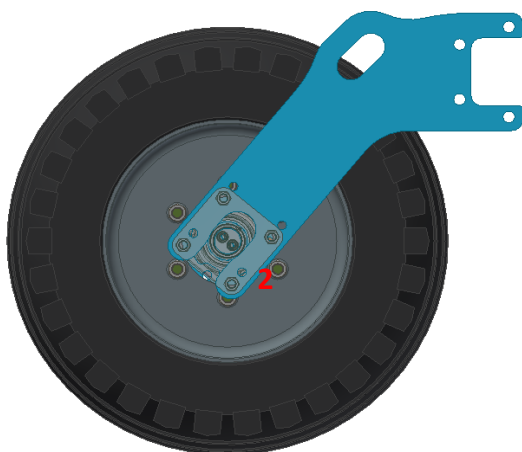
Picture 24 Setting the connecting rod



7.3 TRACING WHEEL POSITION

- Wheel bearings can be mounted in different positions on the side plates.
- The factory setting is set to position 1.
- Under normal conditions, it is not necessary to change the setting.
- The setting must correspond to the number of spacers on the drawbar and the height of the tractor hitch.

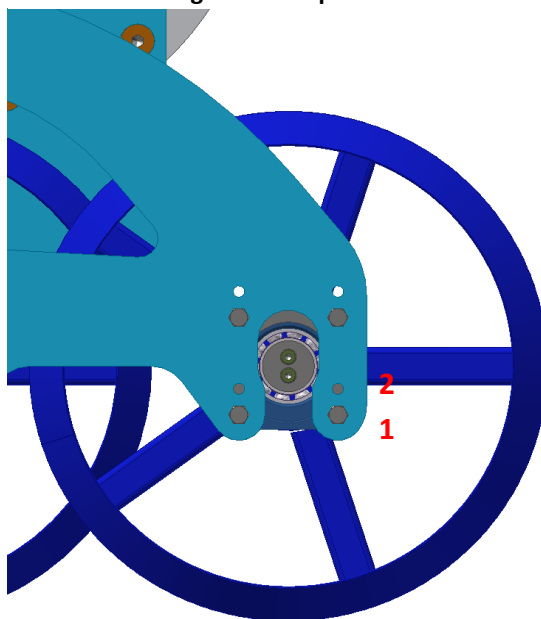
Picture 25 Setting the tracing wheels



7.4 ROLLER POSITIONS

- The roller bearings may be mounted in different positions on the side plates
- The factory setting is set at the position 1
- The setting does not usually need to be changed

Picture 26 Setting the roller positions



7.5 END STROKE VALVE

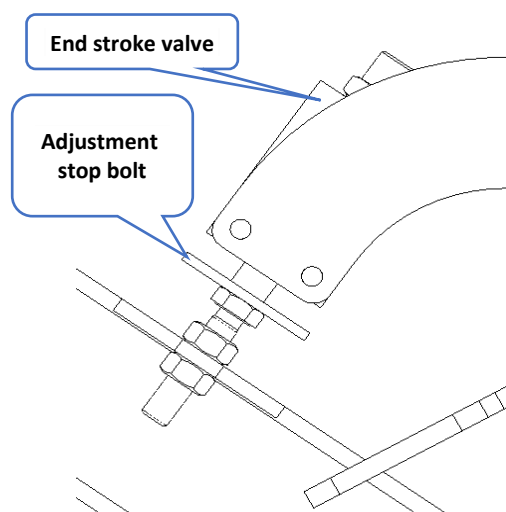
- Used on the central roller and side frames
- Axle switch: The central roller should start moving down after the valve in the top position of the axle is switched on
- Roller switch: It is used to secure the roller hooks with oil pressure after the roller moves to the limit position
- Side frame switch: The edge frames should start unfolding after the side frames are completely unfolded
- The valve is factory-adjusted and does not need any readjustment
- Adjustment is made with a stop bolt on the frame

Attention! When the valve is switched on, the central roller may start to move unexpectedly.

Adjustment

- 1) Hydraulically adjust the axle to the desired top end position for valve actuation
- 2) Slightly push the pin of the switching valve upwards by adjusting the stop bolt
- 3) Loosen the adjusting screw by approx. 2 mm so that the stop pin slides out a little

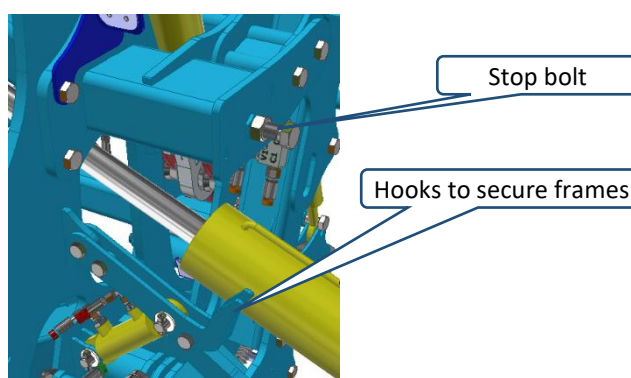
Picture 17 Setting the switch valve



7.6 SIDE FRAME STOPPERS

- The central frame has stoppers for the side frames for folding
- The stops serve to define the end position and the correct function of the locking hooks
- When properly adjusted, the folded side frames are exactly vertical

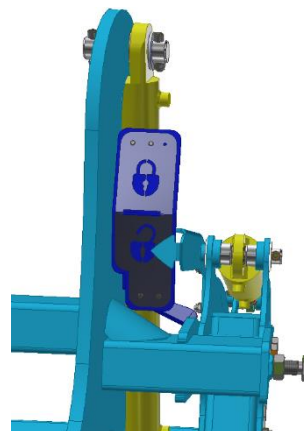
Picture 28 Side frame stoppers



7.7 INDICATOR FOR LOCKING THE CENTRAL ROLLER

- The indicator is attached to the locking hooks and is used to check their correct function
- The setting is factory correct and does not need to be adjusted during normal operation
- The position of the lever can be adjusted by moving it in the slotted holes on the rod

Picture 29 Setting the indicator



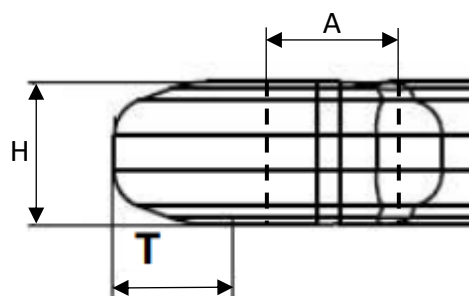
7.8 TOWING LUG WEAR CHECK

- Always check the wear of the towing lug before the season
- If the wear is close to the limit, shorten the inspection interval, and if the limit is exceeded, immediately replace the worn parts
- The wear can be reduced by applying plastic grease according to Chapter 11 regularly

Lug C50

Description	Rated dimension (mm/in)	Wear dimension (mm/in)
Lug diameter A	51/2	53/2
Lug height H	54/2.1	51,5/2
Lug thickness T	25,5/1	23/0.9

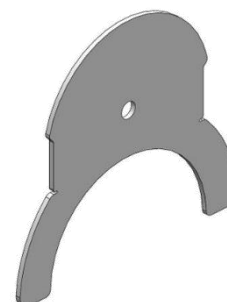
Picture 30 Checked towing lug dimensions



Lug C70

Description	Rated dimension (mm/in)	Wear dimension (mm/in)
Lug diameter A	71/2.8	73/2.9
Lug height H	54/2.1	51,5/2
Lug thickness T	25,5/1	23/0.9

Picture 31 Gauge for assessing the wear of K80



K80

- To assess the wear of the K80 hitch, a special gauge must be used (Picture Picture)
- If the gauge falls all the way to the bottom of the hitch head, the head is worn out too much and must be replaced

Retainer clearance adjustment

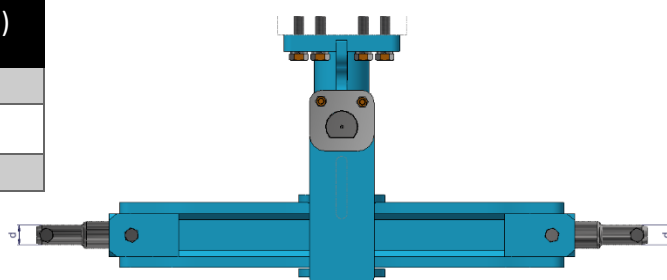
- Regularly check the retainer clearance according to the tractor manufacturer's instructions
- The clearance between the retainer and the hitch head shall not exceed 0.5 mm (0.02 in)
- If the clearance cannot be adjusted, replace the worn part with a new one

Lower Link Arm Attachment

- Inspection of Condition and Wear. Replace the part with a new one in case of damage or if the wear limits are exceeded.

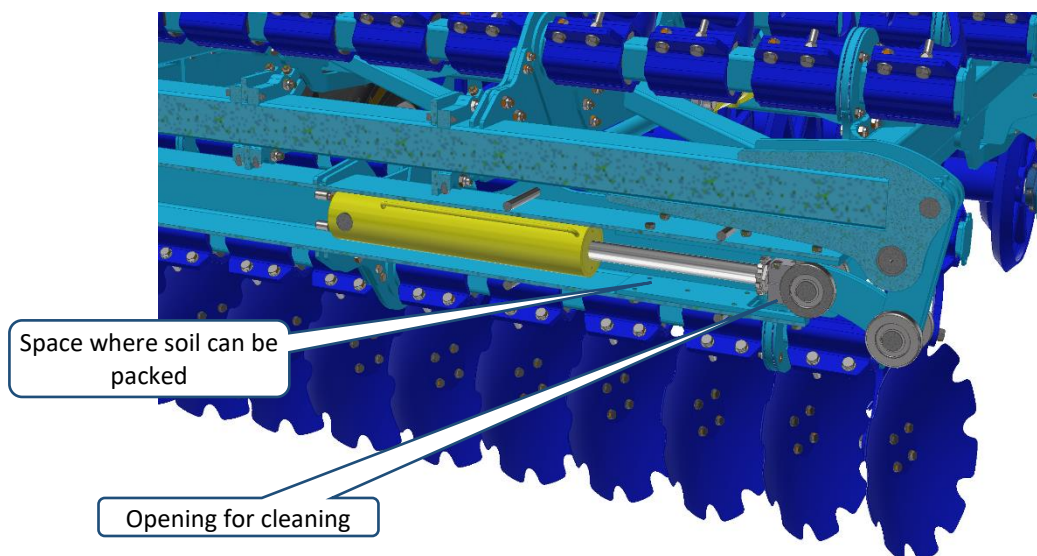
Description	Nominal Size (mm/in)	Wear Limit (mm/in)
Cat. 2	71/2.8	73/2.9
Cat. 3	54/2.1	51,5/2
Cat. 4	25,5/1	23/0.9

Picture 32 Lower link arms



7.9 REMOVING SOIL INSIDE THE SIDE FRAME

- Clean the side frame regularly to ensure trouble-free operation
- If the frame cannot be unfolded into the plane, there might be soil packed between the piston rod and the lug
- Cleaning is best done when the edge frames are folded and the side frames unfolded
- Cleaning can be easier on a gentle slope
- Attention! There is a risk of tilting when folding on a slope.



7.10 AIR JET DRAINAGE

- Drain the air jet regularly once a week, according to the maintenance plan.
- Drain water without any air pressure in the air jet.
- Excessive water amount may corrode the brake system.



8 TROUBLESHOOTING

8.1 UNFOLDING AND FOLDING

Problem	Possible cause	Remedy
The machine cannot be unfolded	Closed valve for axle locking and folding on the drawbar panel	Open the valve on the drawbar panel, see Chapter 1.2
	Secured frame hooks	Release the frame hooks with hydraulics, Chapter 1.6
	Hydraulic circuit switch set to a different circuit	Use the controller to switch to the right circuit – i.e., folding
	Hydraulics not connected correctly	Connect both red quick couplings into one tractor circuit
	Soil stuck on the edge frame piston rod	Clean the stuck soil from inside the frame, Chapter 7.9
The machine cannot be folded	Hydraulic circuit switch set to a different circuit	Use the controller to switch to the right circuit – i.e., folding
	Closed valve on the panel	Open the valve for transport on the drawbar panel, see Chapter 1.2
	Frame securing hooks in the top position	Release the frame hooks in the bottom position using hydraulics, Chapter 1.6
	Frame weight too high – stuck soil	Clean the frames and rollers from stuck soil
	Stuck soil blocks the folding joints	Clean stuck soil from the joints
Working parts collide in the centre when folding	Discs are not at minimum depth	Discs were not set to the minimum depth to folding, Chapter 3.3, 1.2
	Discs are not at minimum depth – ejected by the yellow circuit	Discs must be secured with the closing valve against spontaneous movement (combined function)
	Discs are not at minimum depth – stuck soil	Clean stuck soil from the discs so that they can move to the limit position
	Front tool not at minimum depth – stuck soil	Clean soil from the tool so that it can move to the limit position
	Front tool not at minimum depth – not moving when folding	Defect in the hydraulic block, the front tool should move to the minimum depth automatically
The central roller does not move down	Switch valve not adjusted properly	Adjust the valve according to Chapter 7.5, or replace it with a new one
The central roller and the axle do not move	Closed valve on the drawbar	Adjust the valve for turning at headland into the transport position, Chapter 1.2
	Axle brake is engaged	Release the axle brake before moving
	Closed valve for axle locking and folding on the drawbar panel	Open the valve on the drawbar panel, see Chapter 1.2
	Axle is resting on transport lining	Set the lever control on the transport lining to the unlocked position, Chapter 1.1
	Hydraulics not connected properly	Connect both yellow quick couplings into one tractor circuit
Insufficient securing of the central roller	Insufficient frame fit	Repeat the securing or reverse the machine a bit
	Soil stuck in the mechanism	Clean soil from mechanism and check it
	Hook switch valve not adjusted properly	The valve must be pressed when roller is lowered; it must not be at the end stop when running
	Hooks do not secure	Broken spring, defect in the hydraulics
The hydraulic circuit switch does not work – not lit	Not connected to the power supply	Connect the switch to the tractor power supply, Chapter 6.3.3
	Burnt fuse	Check the thermal fuse on the cable, or replace it, Chapter 6.3.3
The hydraulic circuit switch does not work – not lit	Cable between tractor and machine not connected	Check the proper connection of cable, Chapter 6.2

8.2 FIELD WORK

Problem	Possible cause	Remedy
Uneven cultivation depth	Insufficient alignment of the depth piston rods	It is necessary to align the depth piston rods – see the procedure in Chapter 5.1.
	Soil stuck on the disc movement mechanism	Check that discs move freely in full extent
	Insufficiently unfolded frames	One frame may be delayed when unfolding, unfold the frames for a sufficient period of time
	Improper down pressure in the folding circuit	Check the down pressure of the folding circuit on the pressure gauge, or set to 100 bar (1450 Psi), Chapter 3.3
A groove is created during the next pass	Adjustable edge disc is too low	Set the disc a bit higher, Chapter 5.4
	Edge deflector is too low	Set the deflector end stop at a higher position, Chapter 5.3.2
	Adjust the machine working width	Try to lower or increase the working width
A ridge is created during the next pass	Adjustable edge disc is too high	Set the disc a bit lower, Chapter 5.4
	Edge deflector is too high	Set the deflector end stop at a lower position, Chapter 5.3.2
	Adjust the machine working width	Try to lower or increase the working width
Soil is not undercut evenly in the centre of the machine	Adjust the setting of the cutting disc	Set the cutting disc at a higher or lower position according to the conditions, Chapter 5.5
Machine is clogged between discs	Too much material in the machine	Reduce the working depth
	Working speed too high	Try to reduce working speed so that material has enough time to fall through
	Soil moisture too high	Stop work and wait for more suitable soil conditions
	Driving in the row direction	Work with the machine diagonally to the direction of rows, choose more diagonal passes
Cutting rollers get clogged	Insufficient roller turning speed	Increase working speed
	Soil moisture too high	Deactivate the rollers
	Driving in the row direction	Work with the machine diagonally to the direction of rows, choose more diagonal passes
Cutting rollers do not move	Circuit switch is not switched to the front tool	Change the circuit switch to front tool, check power supply and function
	Hydraulics not connected properly	Connect both red quick couplings into one tractor circuit
The required disc working depth cannot be set	The machine is lifted using the yellow circuit	Working depth cannot be set in the lifted position.
	Closed disc valve on the drawbar	Open the disc valve on the drawbar, Chapter 1.2
	Hydraulics not connected properly	Connect both green quick couplings into one tractor circuit
	Soil stuck on the disc movement mechanism	Check that discs move freely in full extent
A ridge is created in the centre of the machine	Working speed too high	Reduce working speed
	Inappropriate depth of the cutting disc	Try to adjust the depth of the cutting roller

9 MACHINE MAINTENANCE AND REPAIRS

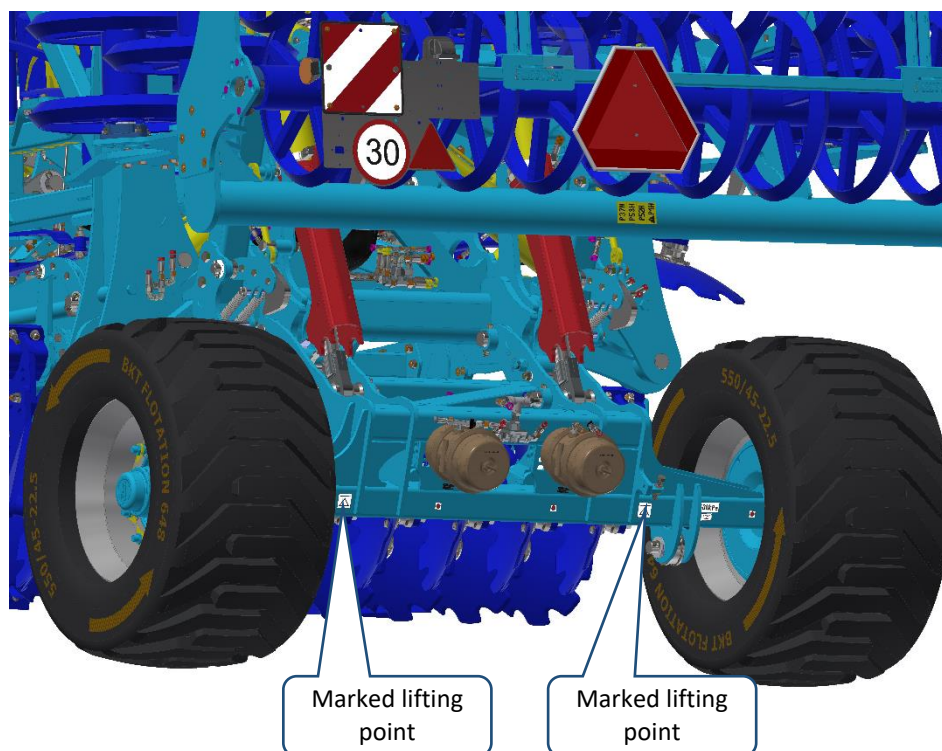


Observe the safety instructions for treatment and maintenance.

- If it is necessary to weld during the repair and have the machine connected to the tractor, it must have disconnected supply cables from the alternator and the accumulator.
- Check the tightening of all screw and other assembly connections at the machine before every use of the machine, furthermore continuously as needed.
- Continuously check the wear of the working bodies of the machine, possibly replace these worn working bodies with new ones.
- Adjustment, cleaning, and lubrication of the machine may only be performed with the machine at rest (i.e. the machine is standing and not working).
- When working on a lifted machine, use suitable support equipment supported at marked points or at points suitable for that.
- During adjustment, cleaning, maintenance, and repair of the machine, you must secure those parts of the machine that could endanger the operator by falling or another movement.
- For catching the machine during handling using lifting equipment, use only the places marked with self-adhesive labels with the chain sign "—○—".
- Upon a failure or damage of the machine, immediately turn off the tractor's engine and secure against restarting, secure the machine against movement ⇒ only then you can remove the failure.
- During repairs of the machine, use exclusively the genuine spare parts, suitable tools and protective equipment.
- Regularly check the prescribed pressure in the machine tyres and the condition of the tyres. Perform possible repairs of the tyres in an expert workshop.
- **Regularly check the "check points" for nut loosening according to the manual.**
- Keep the machine clean.

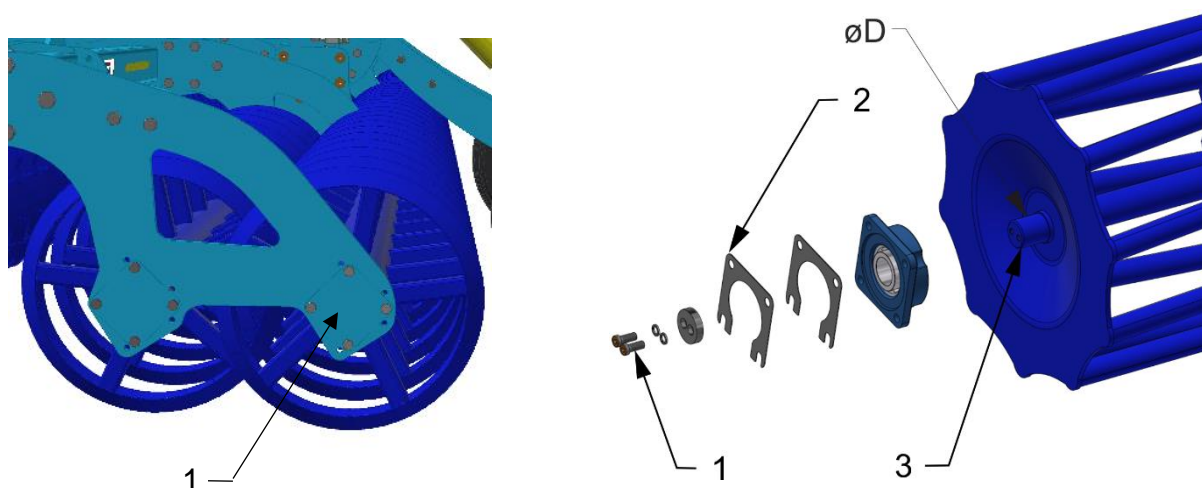


Do not clean hydraulic cylinders and bearings with a high-pressure cleaner or direct water stream. The seals and bearings are not watertight at high pressure.



9.1 REPLACEMENT OF THE WORKING ROLLER BEARINGS

- Always follow the safety regulations and directives when replacing the bearings of rollers.
- The machine must be aggregated with the tractor according to Chapter “3.1/p.24” when replacing the bearings. The tractor engine must be switched off for the replacement of bearings and the operator, or repairman, must prevent any access to unauthorised persons to the tractor.
- Only replace the roller bearings on a solid and flat ground and when the machine is in standstill.
- In the case of leaks in the tractor hydraulic system, you are required to provide mechanical supports under the machine drawbar.



1 – Roller bearing

1 – Bolt

2 – Spacers

3 – Pin cylinder

ØD – 40 mm (1.6 in) – Bolt M10 (50 Nm) / M8 (20 Nm)

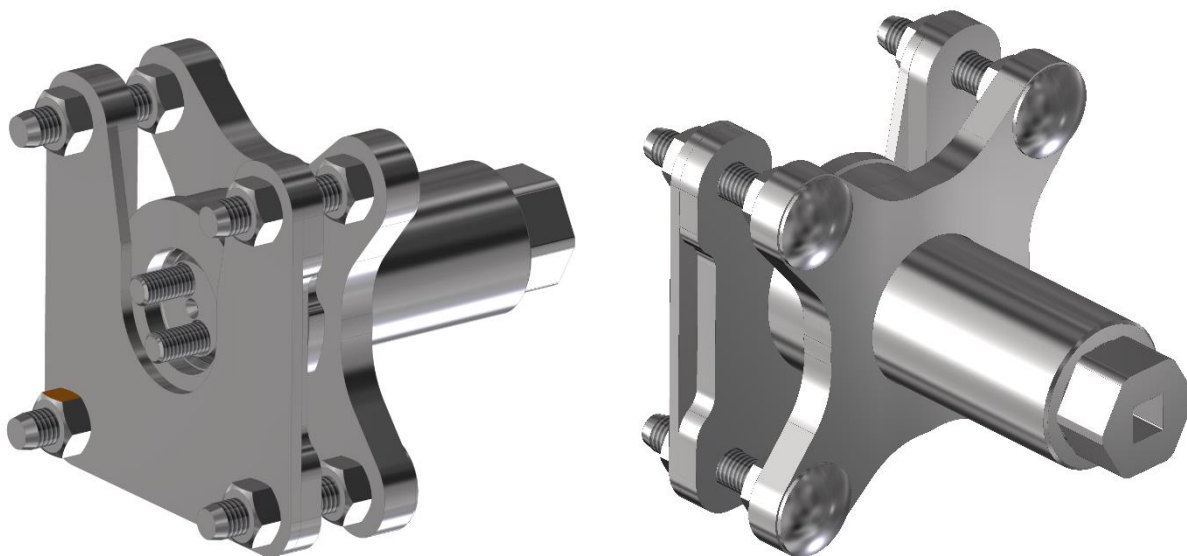
ØD – 45 mm (1.8 in) – Bolt M12 (86 Nm) / M10 (20 Nm)

ØD – 50 mm (2 in) – Bolt M12 (86 Nm) / M10 (20 Nm)

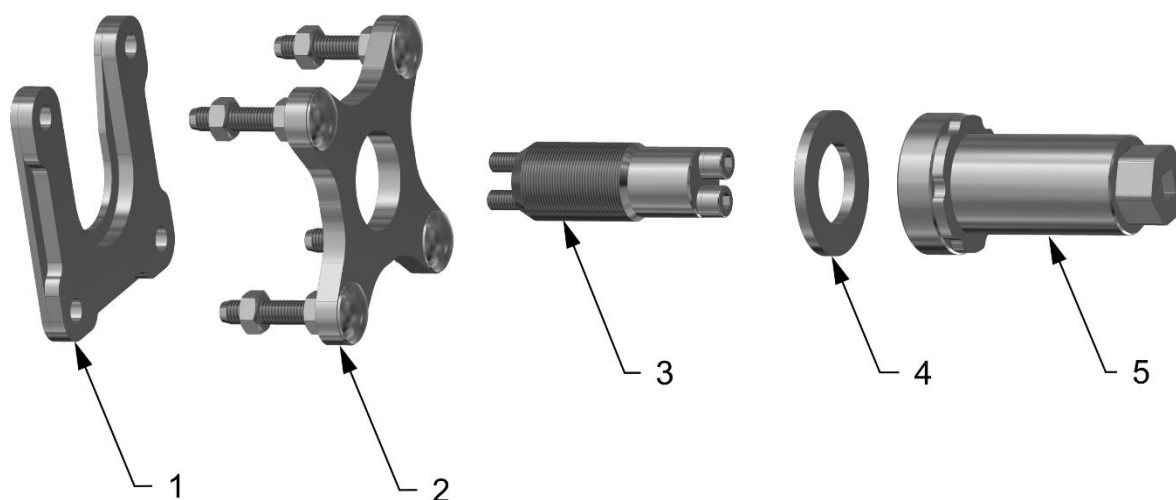
ØD – 60 mm (3.4 in) – Bolt M12 (86 Nm) / M10 (20 Nm)

9.1.1 Using the tool for bearing disassembly and assembly

- The tool placed in the box on the machine



Tool parts:

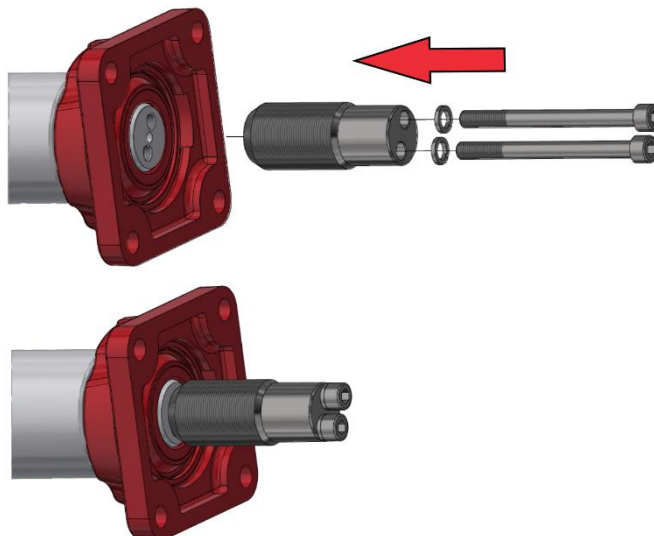


- 1 – Part for disassembling the bearing ring
- 2 – Part for disassembling the bearing or bearing ring
- 3 – Tool pin + bolts
- 4 – Liner
- 5 – Tool body

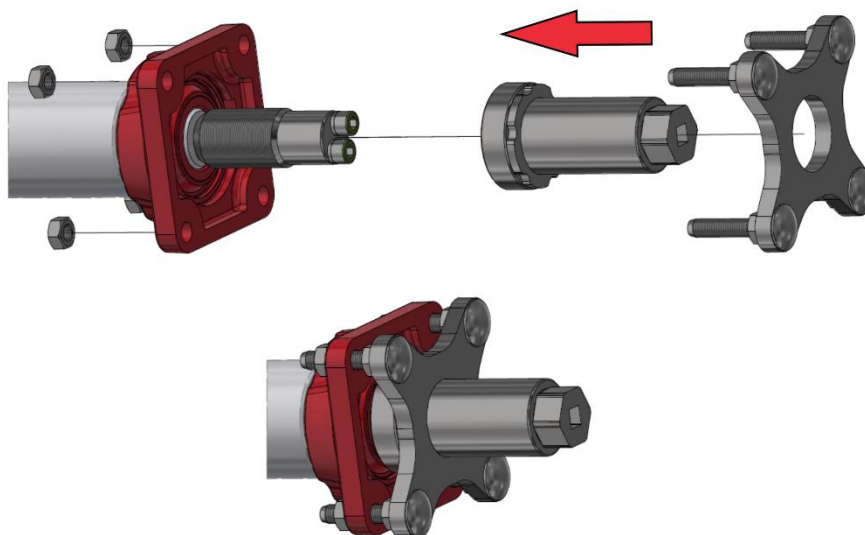
9.1.1.1 Complete bearing disassembly

- Procedure:

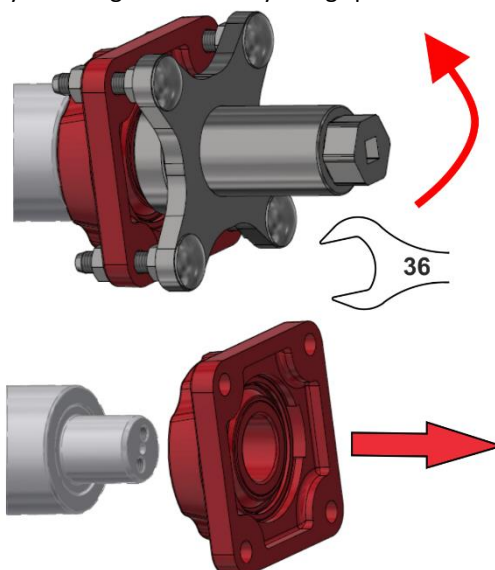
- 1 Mount and screw the tool pin onto the cylinder pin



- 2 Screw the tool body in, insert the part for bearing disassembly and mount onto the bearing using the nuts



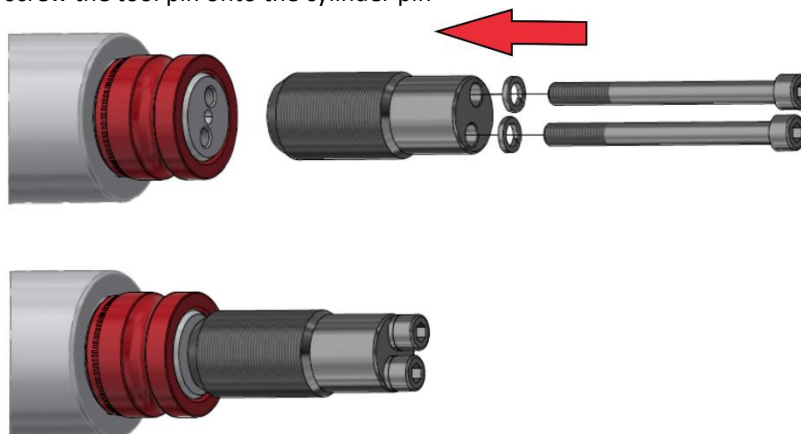
- 3 Disassemble the bearing by screwing the tool body using spanner size 36



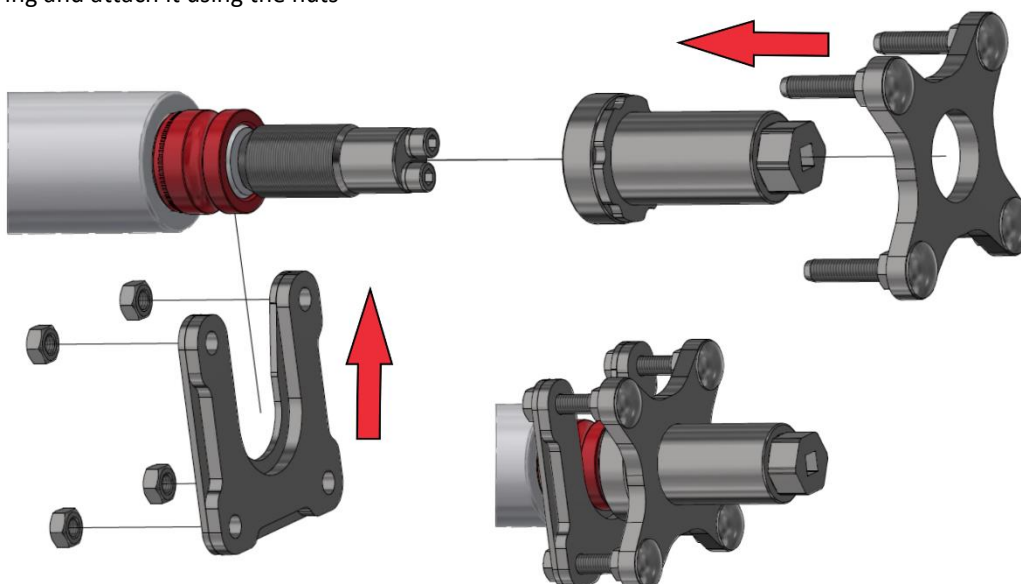
9.1.1.2 Disassembly of the ring

- Procedure:

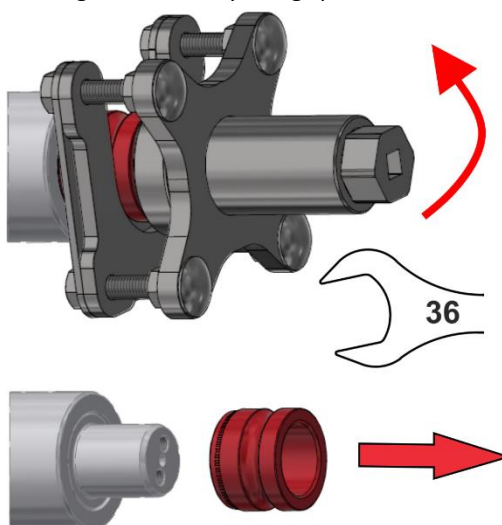
- 1 Mount and screw the tool pin onto the cylinder pin



- 2 Screw the tool body, mount the part for disassembling the bearing, mount the part for disassembling the ring and attach it using the nuts



- 3 Disassemble the ring by screwing the tool body using spanner size 36



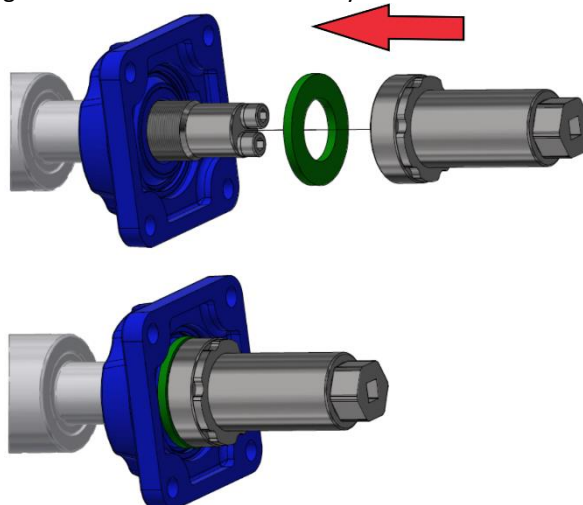
9.1.1.3 Assembling bearings onto pins

- Procedure:

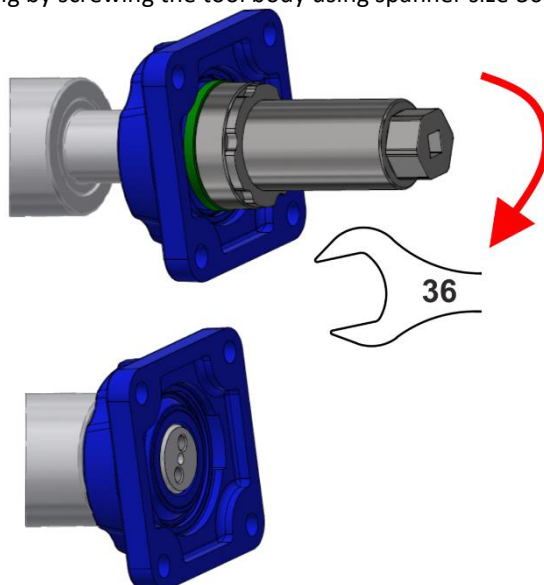
- 1 Mount and screw the tool pin onto the cylinder pin



- 2 Mount the bearing + liner and screw the tool body in.

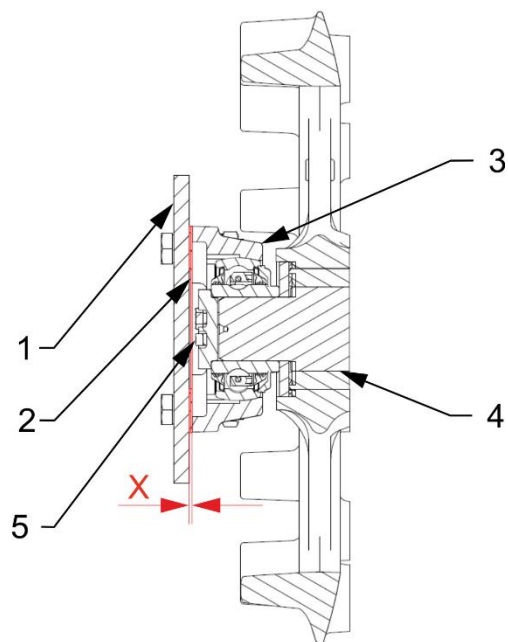
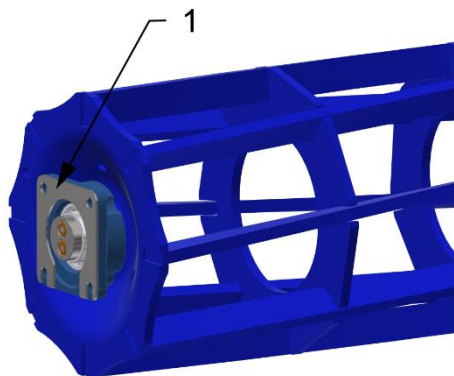


- 3 Assemble the bearing by screwing the tool body using spanner size 36



9.1.2 Using spacer

- The spacers are used for defining production tolerances. Therefore, they do not have to be always used.
 - Mount the house bearings to the rollers
 - Insert the roller with the bearings between the frame side plates and assess whether you need to use the SPACERS



1 – Spacers


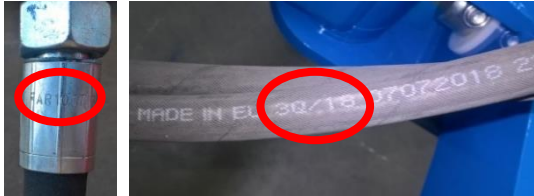
1 – Side plates
2 – Spacers
3 – House bearing
4 – Pin cylinder
5 – Bolt

Parameter "X" = is there a gap?

YES = Use spacers

NO = Do not use spacers

9.2 MAINTENANCE PLAN

MAINTENANCE PLAN Perform the planned maintenance according to the instructions:					
Maintenance Task	Daily (season) (10 hours)	Once a week (50 hours)	Before season	After season	Time interval
Machine in general					
<ul style="list-style-type: none"> Visual inspection of the machine Checking for any undesirable sounds, vibrations and excessive wear 	X				
<ul style="list-style-type: none"> Checking crucial nodes: pins, bearings, rollers, working parts 	X		X	X	
 <p>Do not use a high-pressure cleaner or direct stream of water to clean the hydraulic rollers, bearings, electric and electronic parts. The seals and bearings are not waterproof at high pressure.</p>					
Hydraulic system					
Checking the function, tightness, mounting and worn spots of all hydraulic parts and hoses		X	X		
Hydraulic hoses – replacement: <ul style="list-style-type: none"> Damaged external casing of the hose (mechanically or blistered) Fluid seepage (especially the end piece) Bumps or blisters on the hose Deformed or corroded end piece Loose end piece – the hose spins 	X			X	
Hydraulic hoses - replacement: <ul style="list-style-type: none"> Expired service life of the hose 					6 years
!!! PREVENTION means removing the problem according to the plan, outside the season, without stress and comfortably before a secondary problem, an accident or a health hazard arises.					

MAINTENANCE PLAN

Perform the planned maintenance according to the instructions:

Maintenance Task	Daily (season) (10 hour)	Once a week (50 hours)	Before season	After season	Time interval			
Bolt connections								
Visual inspection of bolt and hydraulic joints, tighten any loose joints using a corresponding torque (see the torque chart)	X			X				
Wheels – tighten all wheel nuts. <ul style="list-style-type: none">First time: after 10 hours of operationWheel replacement: after 10 hours of operation <table><tr><td>M 22 x 1,5</td><td>440 Nm</td></tr></table>	M 22 x 1,5	440 Nm			X	100 h		
M 22 x 1,5	440 Nm							
Towing lug M20x80 – 10.9, 280 Nm			X		100 h			
Tracing wheels – tighten all the nuts of the wheels. <ul style="list-style-type: none">First time: after 10 hours of operationWheel replacement: after 10 hours of operation <table><tr><td>M 22 x 1,5</td><td>440 Nm</td></tr><tr><td>M 20 x 1,5</td><td>340 Nm</td></tr></table>	M 22 x 1,5	440 Nm	M 20 x 1,5	340 Nm			X	100 h
M 22 x 1,5	440 Nm							
M 20 x 1,5	340 Nm							
Brake system								
Brake line and hoses – check the function, tightness, mounting and clamping, or breaking	X		X	X				
Brake components – check the function, tightness, mounting	X		X	X				
Air nozzle – drain using the draining valve		X		X				
Draining valve – check the function, clean and replace sealing			X	X				
Pipe filter – clean			X	X				
Brake/parking brake – check the function, escapement setting 25-45mm	X							
Brake levers escapement setting 25-45 mm			X		100 h			
Brake lining – check the condition of the brake lining, min. thickness of 3mm				X				
!!! PREVENTION means removing the problem according to the plan, outside the season, without stress and comfortably before a secondary problem, an accident or a health hazard arises.								

MAINTENANCE PLAN

Perform the planned maintenance according to the instructions:

Maintenance Task	Daily (season) (10 hour)	Once a week (50 hours)	Before season	After season	Time interval
Wheels/axle					
Tyre pressure check 550/45-22,5, 20 PR, pressure 400 kPa		X	X	X	
Transport axle bearings – check and potential clearance adjustment (in a workshop)				X	
Tracing wheels					
Tyre pressure check 31x15,5-15/ TR-07, pressure 300 kPa		X	X	X	
Wheel shaft bearings – check and potential replacement (in a workshop)				X	
Safety measures					
Lighting and safety hatched boards – check the condition, function and cleanliness	X		X		
Hazard and safety labels – check that they are installed and legible		X			
Machine lubrication plan					
Points of lubrication – lubricate according to the lubrication plan					Acc. to the plan
After season					
Entire machine <ul style="list-style-type: none"> • Treat and clean the machine; do not spray oil or similar agents on the plastic parts. • Store the machine away with piston-rods draws in, if possible. • Spray the piston-rods of the hydraulic cylinders with suitable anti-corrosion agents. • Check the tightness of all bolt and plug-in connections (see the torque chart). • Check for any damage of the electric cables and replace if needed. 					
Brake system <ul style="list-style-type: none"> • Preserve the anti-freeze fluid for air-brake systems (about 0.1l), ethanol-free, before the last ride, use fluid recommended by the tractor manufacturer. • Secure the machine against movement by wheel chocks. • Release the parking brake, release air from the air nozzle and close the brake lines. The service brake must be released during winter so that it does not get stuck on the brake drum. 					
Points of lubrication <ul style="list-style-type: none"> • Grease the points of lubrication according to the lubrication plan, use grease NGLI 2 					
!!! PREVENTION means removing the problem according to the plan, outside the season, without stress and comfortably before a secondary problem, an accident or a health hazard arises.					

10 MACHINE STORAGE

Long-term machine shutdown:

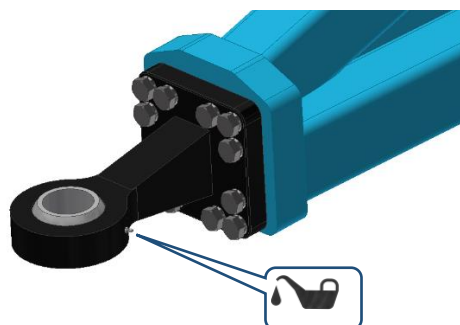
- Store the machine under a roof if possible.
- Store the machine on a flat and solid surface with sufficient load capacity.
- Clean the machine before storing and conserve so that it is not damaged in any way during storage. Pay special attention to all marked lubrication points and properly lubricate them according to the lubrication plan.
- Store the machine in the position with folded frames in the transport position. Store the machine on the axle and the storage leg, secure the machine against spontaneous movement using scotches or another suitable tool.
- When storing, lower the machine into the lower position using hydraulics.
- The machine must not lean on the discs as the working discs of the machine could be damaged.
- Secure the machine against access of unauthorised persons.

11 MACHINE LUBRICATION SCHEDULE

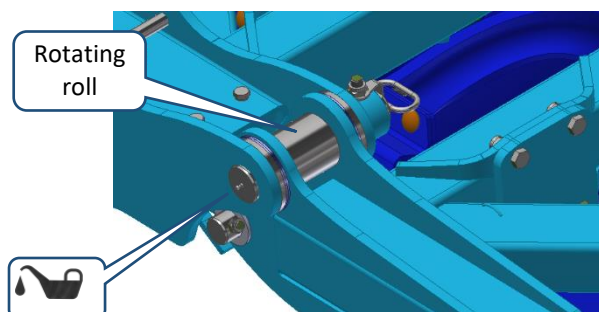
- All the lubrication points should also be lubricated at the beginning and end of the season.

LUBRICATION POINT		INTERVAL	LUBRICANT
Connecting rod lug C50, C70, K80	Picture 33	50 h	Grease Class NGI 2
Edge frame folding roll	Picture 34	50 h	
Brake levers, brake shaft	Picture 35 Brake grease cap	250 h	

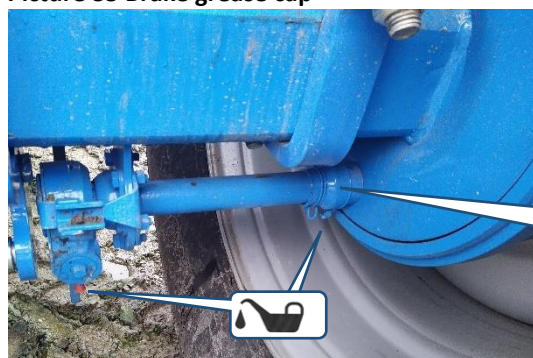
Picture 33 Lug C70



Picture 34 Folding roll



Picture 35 Brake grease cap



Do not lubricate excessively.
Risk of grease penetrating the brake.

12 ENVIRONMENTAL PROTECTION

- Regularly check the tightness of the hydraulic system.
- Preventively replace or repair hydraulic hoses, possibly further parts of the hydraulic system showing signs of damage, before oil leaks occur.
- Check the condition of hydraulic hoses and perform their timely replacement. The service life of hydraulic hoses includes the time, when they were stored.
- Handle oils and greases according to valid waste laws and regulations.

13 MACHINE DISPOSAL AFTER SERVICE LIFE EXPIRY

- The operator must secure during machine disposal that steel parts and parts, in which hydraulic oil or lubricating grease moves are differentiated.
- Steel parts must be cut by the operator while observing safety regulations and handed over to the secondary raw material collection point. He must proceed with other parts according to valid laws about waste.

14 SERVICING AND WARRANTY CONDITIONS

14.1 SERVICING

Servicing is secured by the dealer after consulting with the manufacturer, possibly directly by the manufacturer. Spare parts then using the sales network by individual sellers in the entire country. Use only the spare parts according to the spare parts catalogue officially issued by the manufacturer.

14.2 WARRANTY

- 14.2.1 The manufacturer provides a basic warranty for the product for a period of 12 months. In the case of immediate registration of the sale to the end customer, including their valid contact details, the end customer receives an extended warranty of 36 months. The warranty is provided from the date the product is handed over to the end user (buyer). The registration must be completed by the seller (sales representative) on the My Farmet online portal. Upon correct registration, the end user will gain access to the My Farmet portal and all the benefits of the extended warranty.
- 14.2.2 The warranty covers hidden defects that manifest during the warranty period under proper use of the machine and in compliance with the conditions specified in the Operating Manual.
- 14.2.3 The warranty does not cover consumable spare parts, i.e., normal mechanical wear and tear of replaceable working parts (shares, discs, harrow tines, roller bearings, etc.).
- 14.2.4 The warranty is tied to the machine and does not terminate with a change of ownership. The extended warranty is conditional upon registering the new owner's contact details in the My Farmet portal.
- 14.2.5 The warranty is limited to disassembly and assembly, replacement, or repair of the defective part. The decision on whether the defective part will be replaced or repaired lies with the manufacturer, Farmet.
- 14.2.6 During the warranty period, repairs or other interventions on the machine may only be carried out by an authorized service technician of the manufacturer. Otherwise, the warranty will not be recognized. This provision does not apply to the replacement of consumable spare parts (see point 13.2.3).
- 14.2.7 The warranty is conditional upon the use of original spare parts supplied by the manufacturer.



2020/005/04

(CZ) ES PROHLÁŠENÍ O SHODĚ
 (GB) CE CERTIFICATE OF CONFORMITY
 (D) EG-KONFORMITÄTSERKLÄRUNG
 (F) DÉCLARATION CE DE CONFORMITÉ
 (RU) СЕРТИФИКАТ СООТВЕТСТВИЯ ЕС
 (PL) DEKLARACJA ZGODNOŚCI WE

1. (CZ) My (GB) We (D) Wir (F) Nous (RU) Мы (PL) My: **Farmet a.s.**
 Jiřinková 276
 552 03 Česká Skalice
 Czech Republic
 DIČ: CZ46504931
 Phone: +420 491 450 111

(CZ) Vydáváme na vlastní zodpovědnost toto prohlášení. (GB) Hereby issue, on our responsibility, this Certificate. (D) Geben in alleiniger Verantwortung folgende Erklärung ab. (F) Publiions sous notre propre responsabilité la déclaration suivante. (RU) Под свою ответственность выдаем настоящий сертификат. (PL) Wydajemy na własną odpowiedzialność niniejszą Deklarację Zgodności.

2. (CZ) Strojní zařízení: - název : Diskový podmítač
 (GB) Machine: - name : Disk plough-harrow
 (D) Fabrikat: - Bezeichnung : Kurzscheibenegge
 (F) Machinerie: - dénomination : Déchaumeur à disques
 (RU) Сельскохозяйственная машина: - наименование : Дисковый луцильник
 (PL) Urządzenie maszynowe: - nazwa : Talerzowy pług podorywkowy
- typ, type : **SOFTER**
 - model, modèle : **SF1050PRO | SF1250PRO**
 - PIN/VIN :
- (CZ) výrobní číslo :
 - (GB) serial number
 - (D) Fabriknummer
 - (F) n° de production
 - (RU) заводской номер
 - (PL) numer produkcyjny

3. (CZ) Příslušná nařízení vlády: č.176/2008 Sb. (směrnice 2006/42/ES). (GB) Applicable Governmental Decrees and Orders: No. 176/2008 Sb. (Directive 2006/42/ES). (D) Einschlägige Regierungsverordnungen (NV): Nr. 176/2008 Slg. (Richtlinie 2006/42/ES). (F) Décrets respectifs du gouvernement: n°.176/2008 du Code (directive 2006/42/CE). (RU) Соответствующие постановления правительства: № 176/2008 Сб. (инструкция 2006/42/ES). (PL) Odpowiednie rozporządzenia rządowe: nr 176/2008 Dz.U. (Dyrektywa 2006/42/WE).

4. (CZ) Normy s nimiž byla posouzena shoda: (GB) Standards used for consideration of conformity: (D) Das Produkt wurde gefertigt in Übereinstimmung mit folgenden Normen: (F) Normes avec lesquelles la conformité a été évaluée: (RU) Нормы, на основании которых производилась сертификация: (PL) Normy, według których została przeprowadzona ocena: ČSN EN ISO 12100, ČSN EN ISO 4254-1.

(CZ) Schválil (GB) Approve by date: 02.01.2024
 (D) Bewilligen (F) Approuvé
 (RU) Утвердил (PL) Uchwalił

V České Skalici date: 02.01.2024

Ing. Petr Lukášek
 Technical director



Ing. Tomáš Smola
 Director of the Agricultural Technology Division

